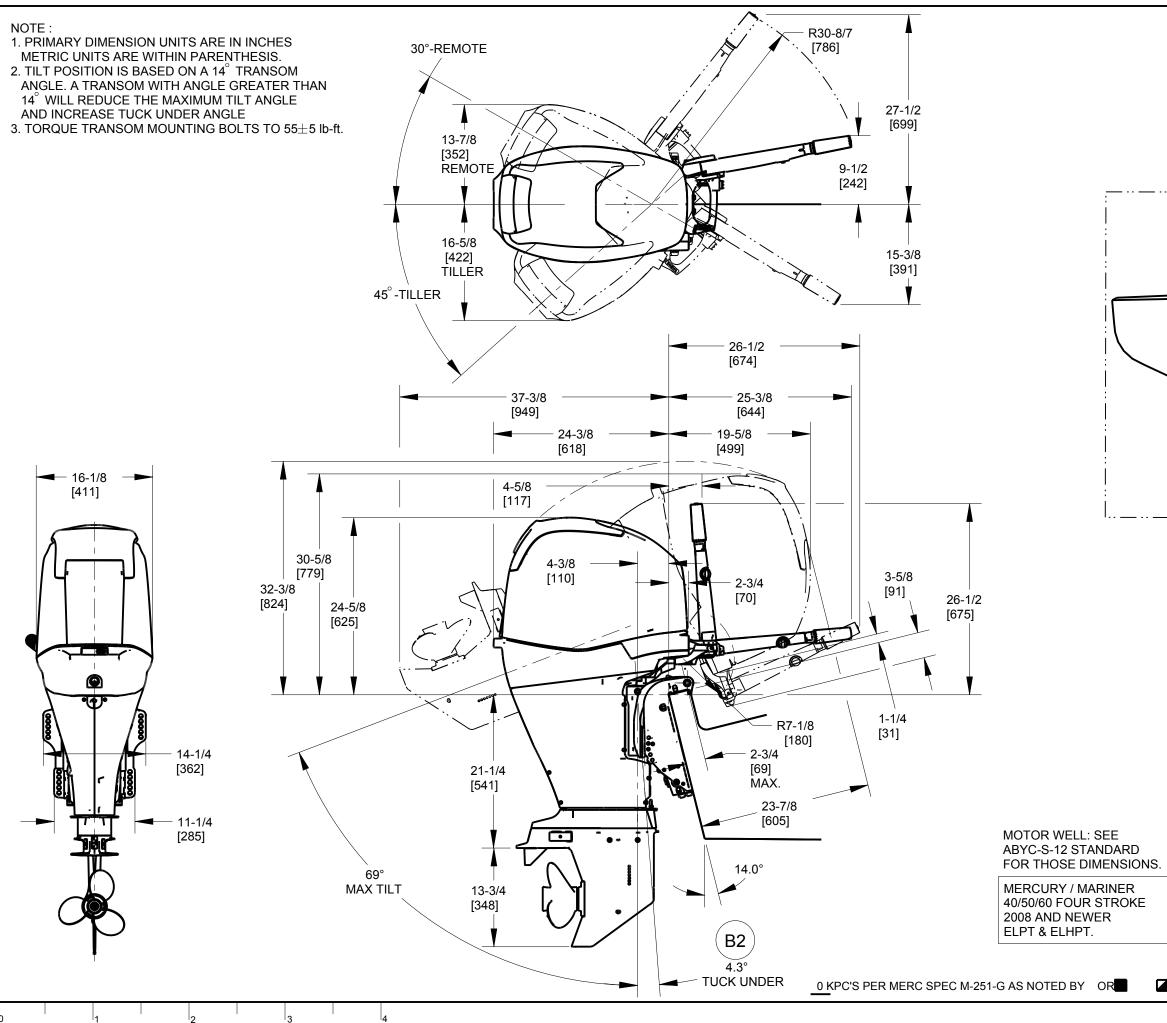
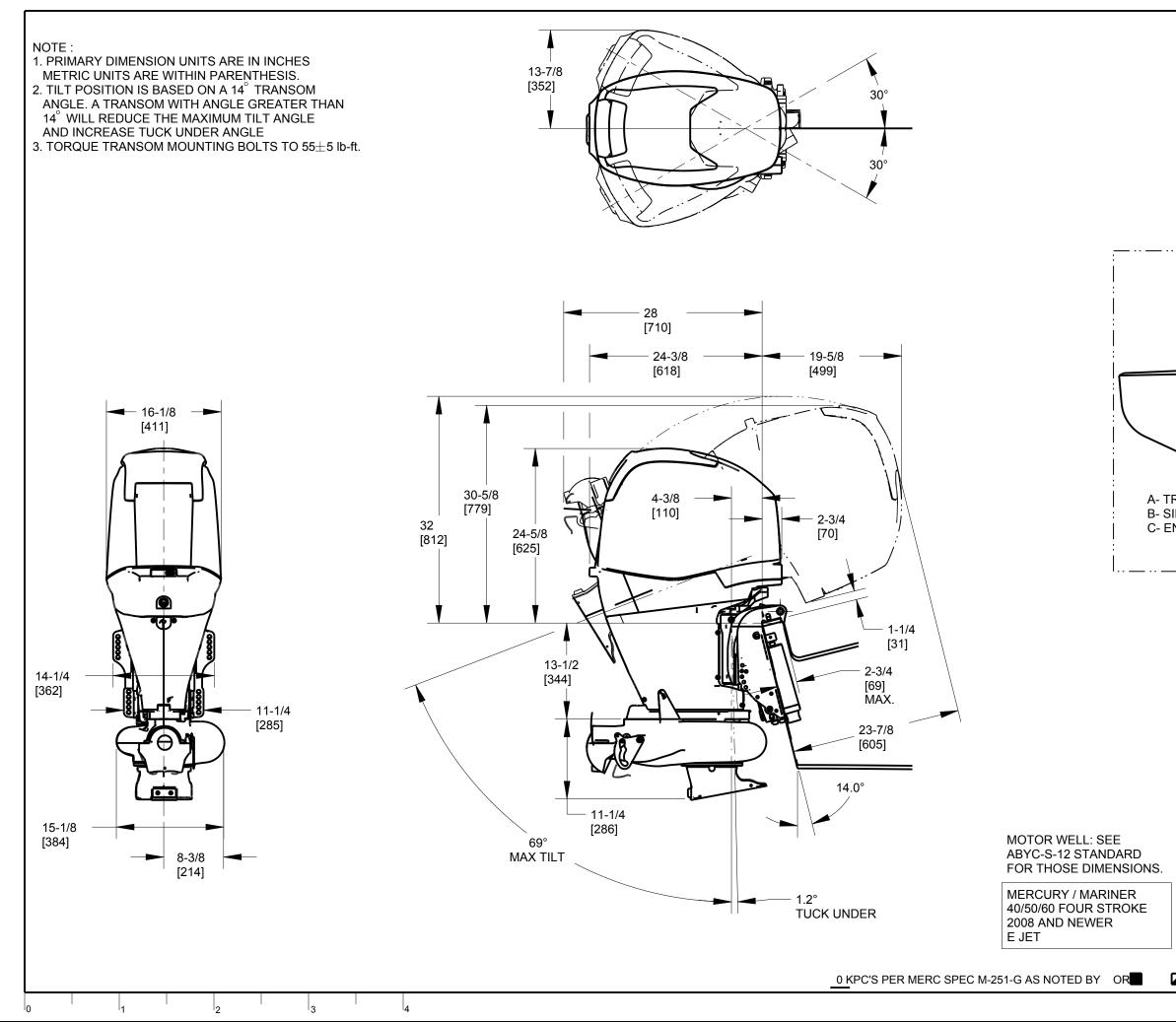


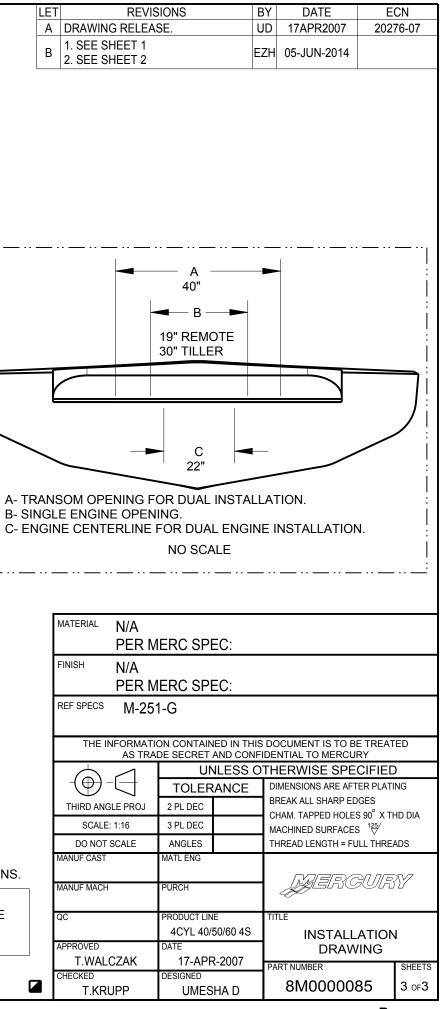
T	REVIS	SIONS		BY	DATE	EC			
	DRAWING RELEASE.			JD	17APR2007	2027	6-07		
	1. 4.3 <sup>°</sup> WAS 5.4 <sup>°</sup> 2. SEE SHEET 2			ZH	05-JUN-2014				
B 1.4.3 WAS 3.4 2. SEE SHEET 2 EZH 05-JUN-2014 40" 19" REMOTE 30" TILLER C 22" A- TRANSOM OPENING FOR DUAL INSTALLATION. 3- SINGLE ENGINE OPENING. 2- ENGINE CENTERLINE FOR DUAL ENGINE INSTALLATION. NO SCALE									
- S	SINGLE ENGINE	OPENING	B. R DUAL	EN		.ATION	 		
- S - E		OPENING RLINE FOF	S. R DUAL NO SCA	EN		.ATION 	. <u> </u>		
- S - E	ATERIAL N/A	OPENING	S. R DUAL NO SCA	EN		ATION	. <u> </u>		
- S - E	INGLE ENGINE	OPENING RLINE FOF	S. R DUAL NO SCA	EN		ATION			
- S - E	INGLE ENGINE	ERC SPP	S. R DUAL NO SCA	EN		ATION	· · · · · · · · · · · · · · · · · · ·		
- S - E	INGLE ENGINE NGINE CENTER IATERIAL N/A PER M INISH N/A PER M EF SPECS M-25 '	ERC SPI							
- S - E	INGLE ENGINE NGINE CENTER IATERIAL N/A PER M INISH N/A PER M EF SPECS M-25 '	ERC SPI			GINE INSTALL	E TREATE RY			
- S - E	INGLE ENGINE NGINE CENTER IATERIAL N/A PER M INISH N/A PER M EF SPECS M-25 '	ERC SPI			GINE INSTALL	E TREATE RY CIFIED ER PLATIN			
- S - E	INGLE ENGINE NGINE CENTER IATERIAL N/A PER M INISH N/A PER M EF SPECS M-25 '	ERC SPP ERC SPP I-G DN CONTAIN DE SECRET			GINE INSTALL	E TREATE RY CIFIED ER PLATIN GES			
- S - E	INGLE ENGINE NGINE CENTER NGINE CENTER N/A PER M INISH N/A PER M EF SPECS M-257 THE INFORMATION AS TRAINAL THE INFORMATION AS TRAINAL	ERC SPI			GINE INSTALL	E TREATE RY CIFIED ER PLATIN GES S 90° X THI			
	IATERIAL N/A PER M INISH N/A PER M EF SPECS M-257 THE INFORMATIO AS TRAI 	ERC SPI ERC SPI ERC SPI I-G DN CONTAIN DE SECRET UN TOLER 2 PL DEC 3 PL DEC ANGLES			GINE INSTALL	E TREATE RY CIFIED ER PLATIN GES 5 90° X THI 3 155	ED G D DIA		
	INGLE ENGINE NGINE CENTER	ERC SPI ERC SPI ERC SPI I-G DN CONTAIN DE SECRET UN TOLER 2 PL DEC 3 PL DEC			GINE INSTALL	E TREATE RY CIFIED ER PLATIN GES 5 90° X THI 5 125/ LL THREAU	ED G D DIA DS		
	INGLE ENGINE INGINE CENTER IATERIAL N/A PER M INISH N/A PER M EF SPECS M-25' THE INFORMATIONAL ANGLE PROJ SCALE: 1:16 DO NOT SCALE ANUF MACH	OPENING RLINE FOR I ERC SPI ERC SPI I-G DN CONTAIN DE SECRET. UN TOLER 2 PL DEC 3 PL DEC 3 PL DEC ANGLES MATL ENG PURCH			GINE INSTALL	E TREATE RY CIFIED ER PLATIN GES 5 90° X THI 5 125/ LL THREAU	ED G D DIA DS		
	INGLE ENGINE INGINE CENTER IATERIAL N/A PER M INISH N/A PER M EF SPECS M-25' THE INFORMATIONAL ANGLE PROJ SCALE: 1:16 DO NOT SCALE ANUF MACH	OPENING RLINE FOR I ERC SPI ERC SPI ERC SPI I-G DN CONTAIN DE SECRET. UN TOLER 2 PL DEC 3 PL DEC 3 PL DEC ANGLES MATL ENG		S DC S DC DE DTH BF CH M/ TH	GINE INSTALL	E TREATE RY CIFIED ER PLATIN GES 5 90° X THI 5 129⁄ LL THREAT	ED G D DIA DS		
	ATERIAL N/A PER M INISH N/A PER M INISH N/A PER M EF SPECS M-25' THE INFORMATIO ANGLE PROJ SCALE: 1:16 DO NOT SCALE ANUF CAST ANUF MACH C	OPENING RLINE FOR I ERC SPI ERC SPI I-G DN CONTAIN DE SECRET. I UN TOLER 2 PL DEC 3 PL DEC 3 PL DEC 3 PL DEC 3 PL DEC 3 PL DEC 3 PL DEC ANGLES MATL ENG PURCH PRODUCT LIN 4CYL 40/3 DATE		S DC S DC DE DTH BF CH M/ TH	GINE INSTALL	E TREATE RY CIFIED ER PLATIN GES 3 90° X THI 3 125/ LL THREAT	ED G D DIA DS		
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LE	ET REVISIONS E			BY DATE I			CN					
A	-			JD	17APR2007		76-07					
В	1. SEE SHEET 1 2. 4.3° WAS 5.4°	E	ZН	05-JUN-2014								
	2. 4.3 VVAS 5.4											
		A 40" ◀━B 19" REM	IOTE	-			· · ·     					
		30" TILL	ER		_		:					
	<u> </u>											
_												
		- C		_								
		22"		_								
B	A- TRANSOM OPENING FOR DUAL INSTALLATION. B- SINGLE ENGINE OPENING. C- ENGINE CENTERLINE FOR DUAL ENGINE INSTALLATION. NO SCALE											
	MATERIAL N/A											
	PER M											
	FINISH N/A											
		ERC SPI	EC:									
	REF SPECS M-251-G											
	THE INFORMATION CONTAINED IN THIS DOCUMENT IS TO BE TREATED AS TRADE SECRET AND CONFIDENTIAL TO MERCURY											
				THERWISE SPECIFIED								
		TOLER	ANCE		MENSIONS ARE AFTE		NG					
	THIRD ANGLE PROJ	2 PL DEC		C⊦	IAM. TAPPED HOLES	90° X T	HD DIA					
	SCALE: 1:16	3 PL DEC			CHINED SURFACES							
	DO NOT SCALE MANUF CAST	ANGLES MATL ENG			READ LENGTH = FUL	L THRE	AUS					
	MANUF MACH	PURCH		NGERGURY								
	QC	PRODUCT LINE 4CYL 40/50/60 4S										
	APPROVED DATE		1	DRAWI	-							
2		17-APF DESIGNED UMES		PAI	RT NUMBER 8000008	5	SHEETS 2 OF3					
-	T.KRUPP	UNES	ITA D	<u> </u>	FORM							





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