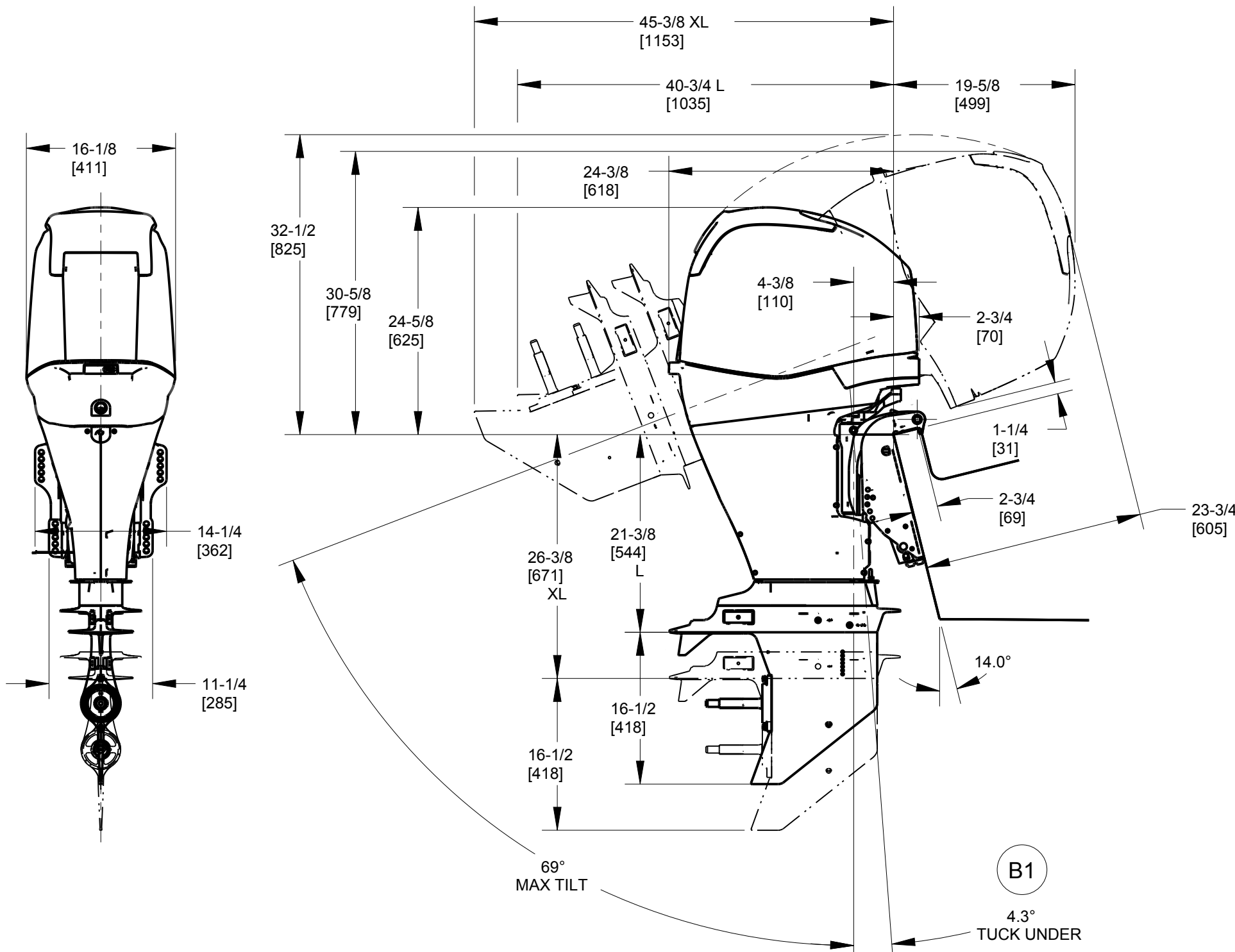
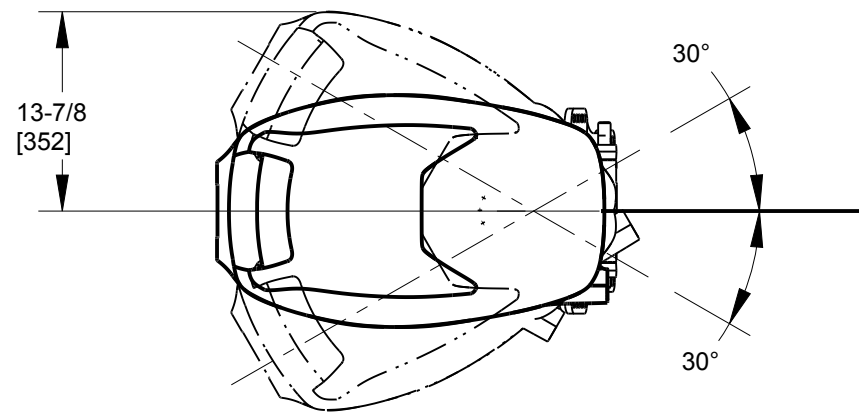
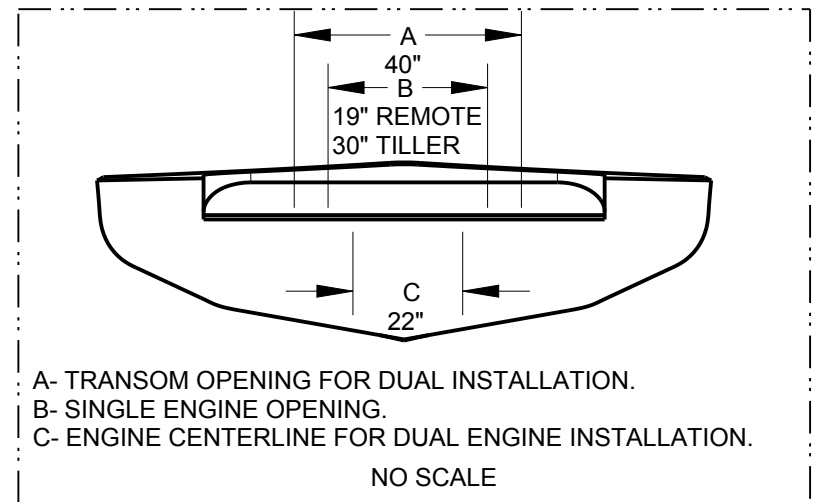


- NOTE :
1. PRIMARY DIMENSION UNITS ARE IN INCHES
METRIC UNITS ARE WITHIN PARENTHESIS.
 2. TILT POSITION IS BASED ON A 14° TRANSOM ANGLE. A TRANSOM WITH ANGLE GREATER THAN 14° WILL REDUCE THE MAXIMUM TILT ANGLE AND INCREASE TUCK UNDER ANGLE
 3. TORQUE TRANSOM MOUNTING BOLTS TO 55±5 lb-ft.



LET	REVISIONS	BY	DATE	ECN
A	DRAWING RELEASE.	UD	17APR2007	20276-07
B	1. 4.3° WAS 5.4° 2. SEE SHEET 2	EZH	05-JUN-2014	



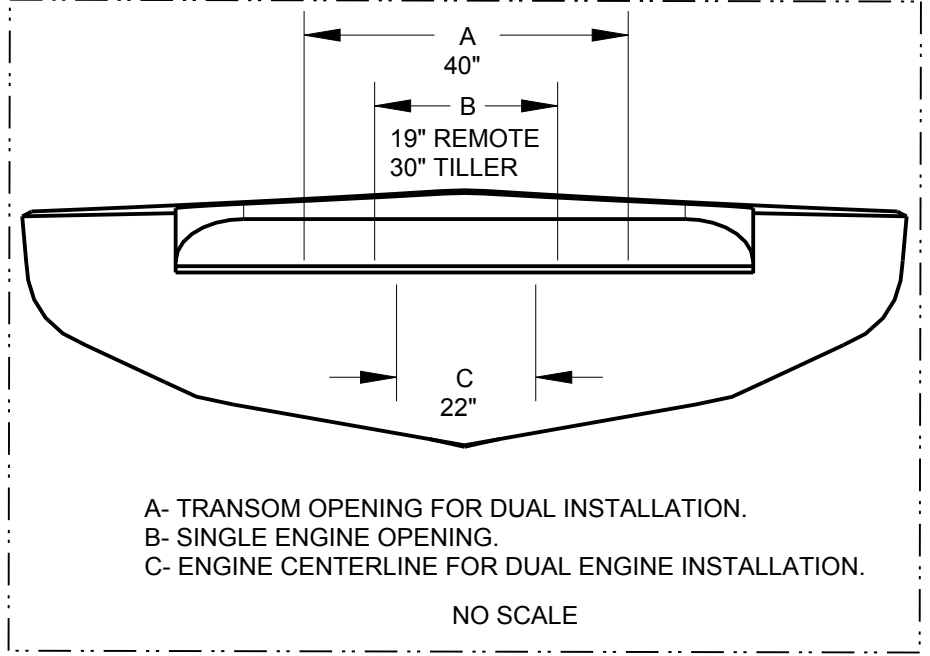
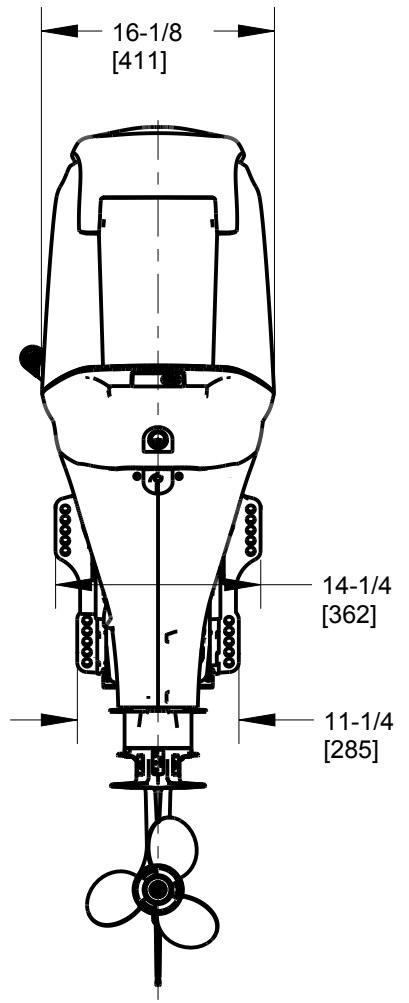
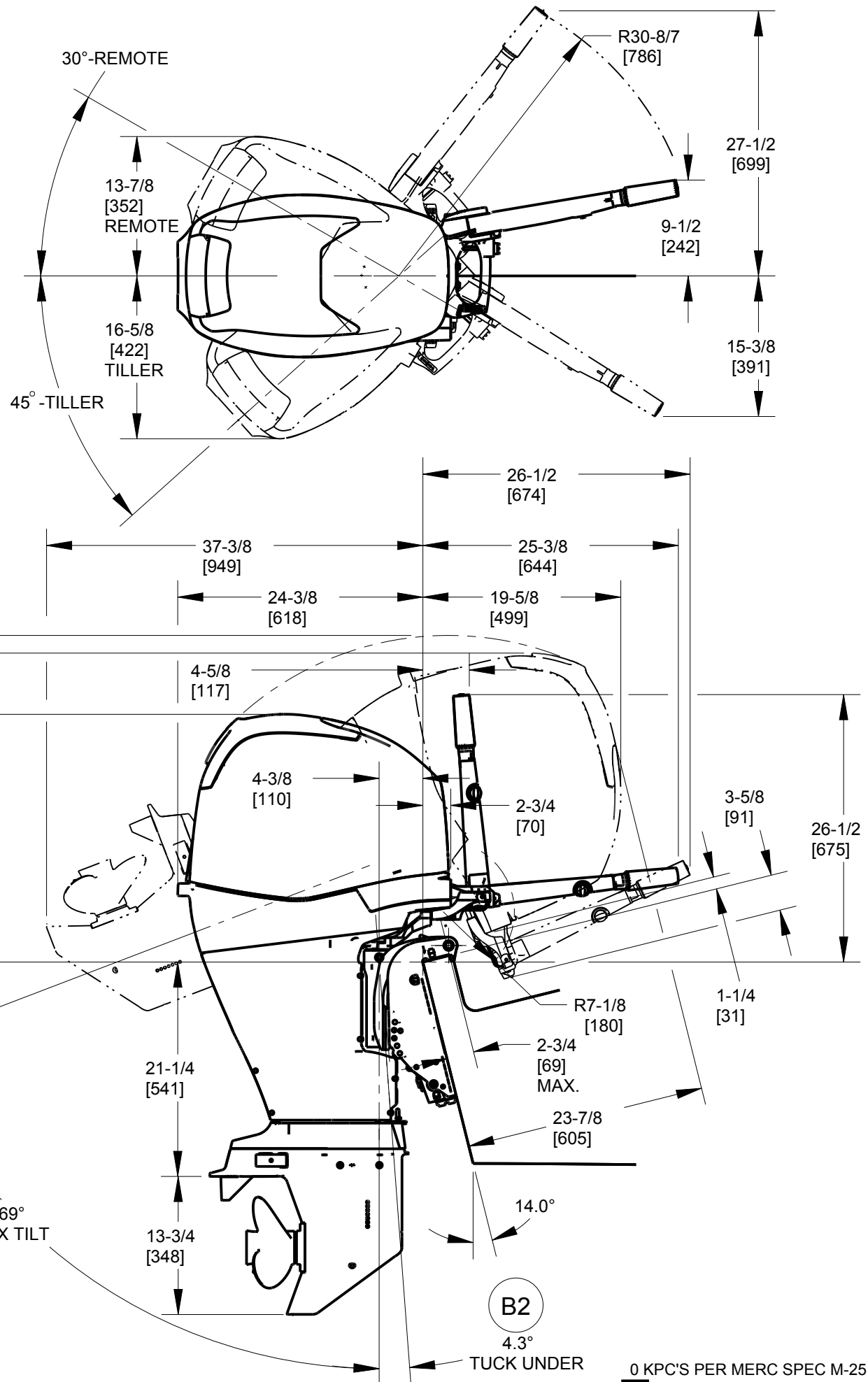
MOTOR WELL : SEE
ABYC-S-12 STANDARD
FOR THOSE DIMENSIONS

MERCURY / MARINER
40/50/60 FOUR STROKE
2008 AND NEWER
ELPT BF & EXLPT BF

MATERIAL	N/A PER MERC SPEC:	
FINISH	N/A PER MERC SPEC:	
REF SPECS	M-251-G	
THE INFORMATION CONTAINED IN THIS DOCUMENT IS TO BE TREATED AS TRADE SECRET AND CONFIDENTIAL TO MERCURY		
 THIRD ANGLE PROJ	UNLESS OTHERWISE SPECIFIED	
	TOLERANCE	DIMENSIONS ARE AFTER PLATING BREAK ALL SHARP EDGES CHAM. TAPPED HOLES 90° X THD DIA MACHINED SURFACES 125/
SCALE: 1:16	2 PL DEC	THREAD LENGTH = FULL THREADS
DO NOT SCALE	3 PL DEC	
DO NOT SCALE	ANGLES	
MANUF CAST	MATL ENG	
MANUF MACH	PURCH	
QC	PRODUCT LINE	TITLE
APPROVED	DATE	INSTALLATION DRAWING
T.WALCZAK	17-APR-2007	PART NUMBER
T.KRUPP	UMESHA D	8M0000085
		SHEETS
		1 OF 3

0 KPC'S PER MERC SPEC M-251-G AS NOTED BY OR

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B	1. SEE SHEET 1 2. 4.3° WAS 5.4°	EZH	05-JUN-2014	

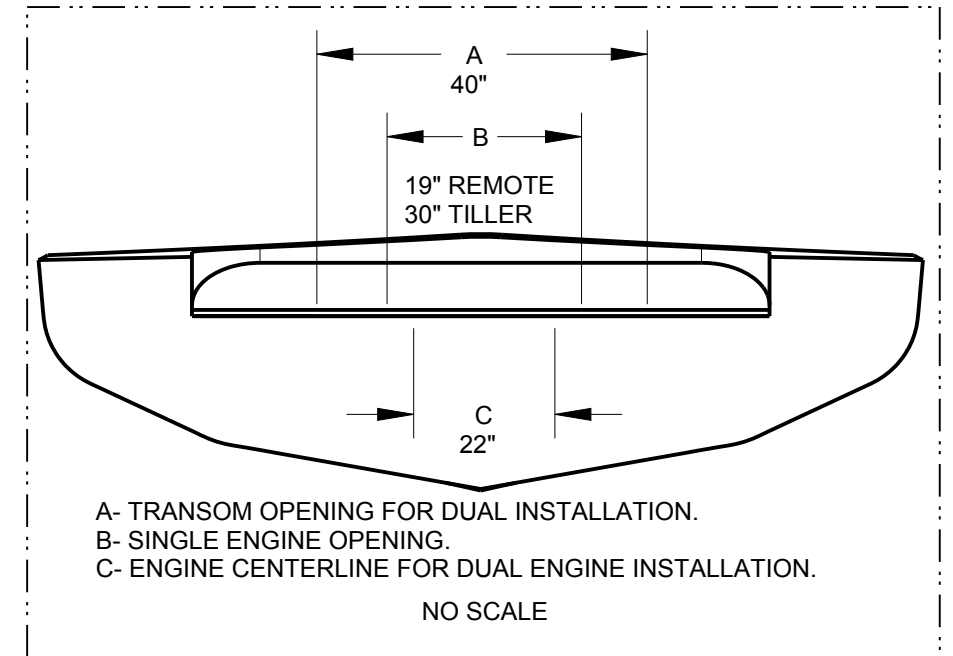
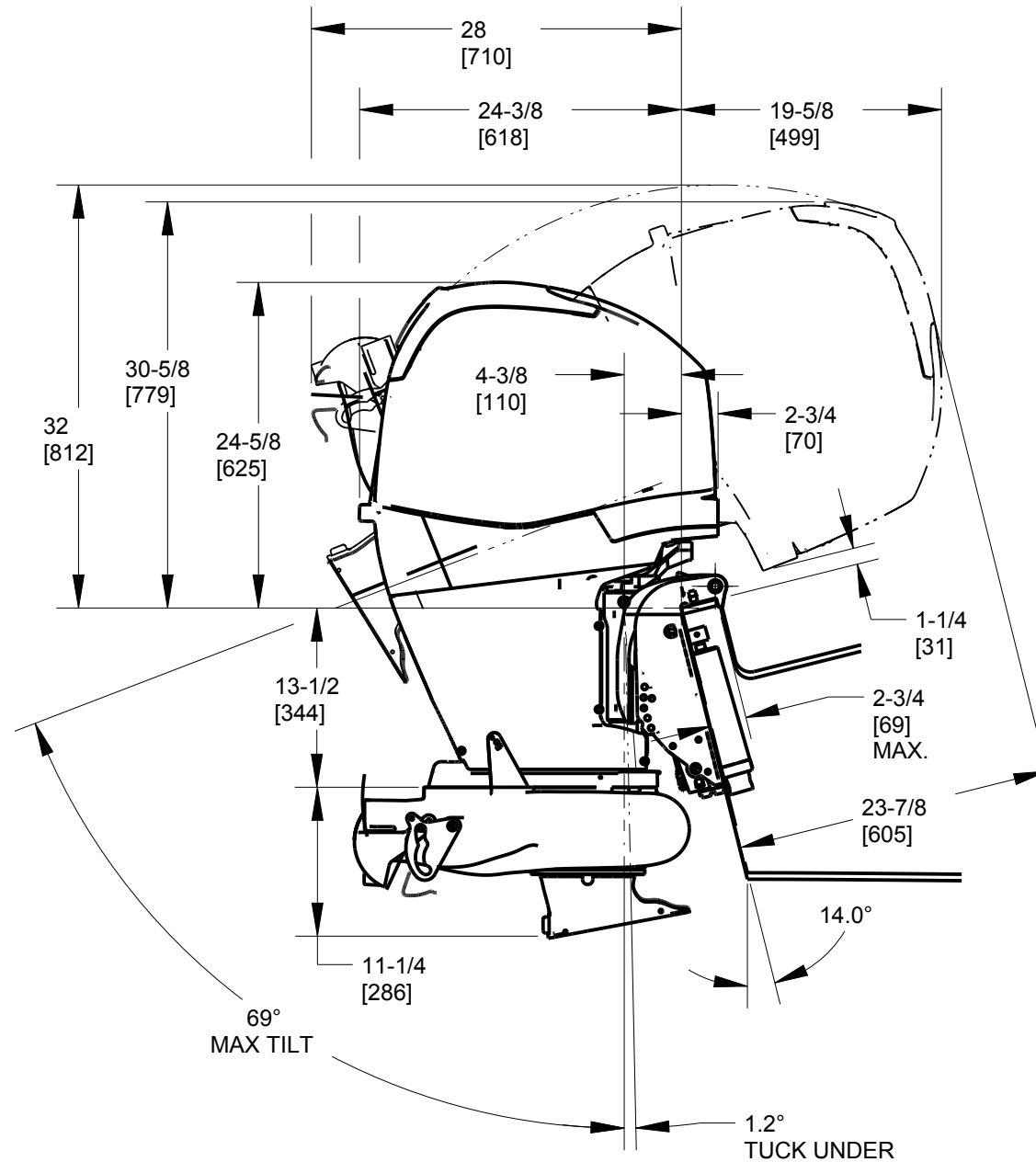
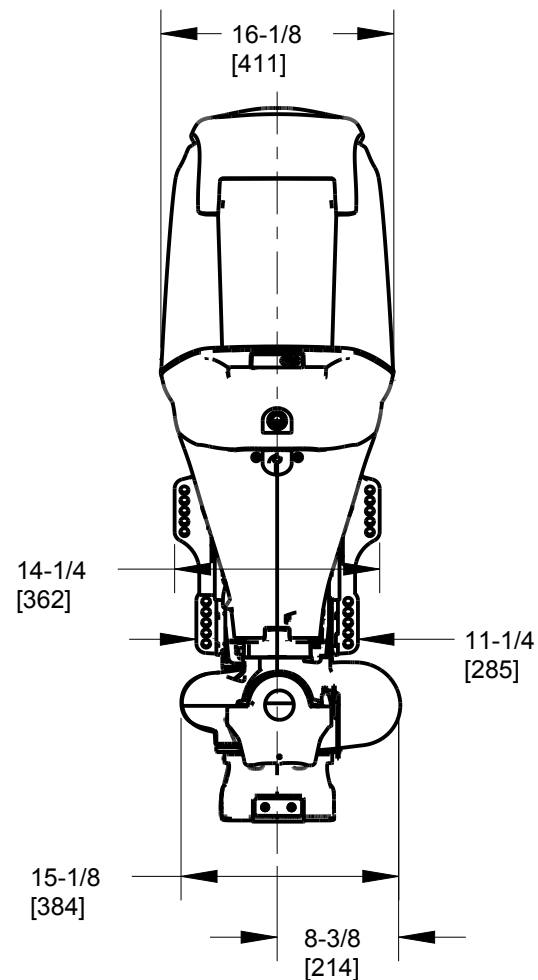
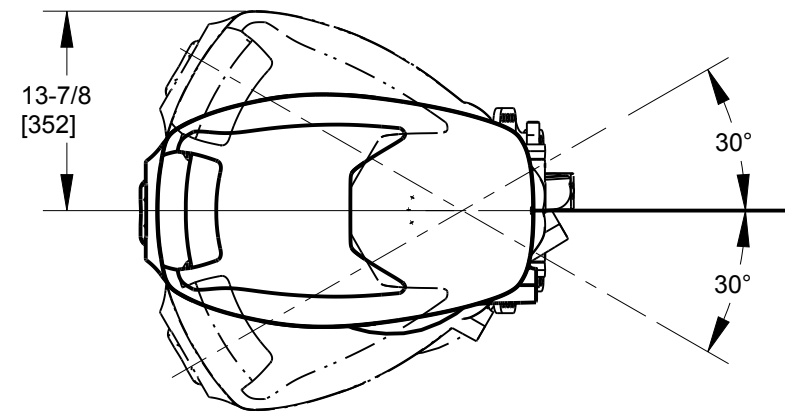
MATERIAL	N/A PER MERC SPEC:	
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SCALE: 1:16	2 PL DEC	
DO NOT SCALE	3 PL DEC	
DO NOT SCALE	ANGLES	
MANUF CAST	MATL ENG	
MANUF MACH	PURCH	
QC	PRODUCT LINE	TITLE
	4CYL 40/50/60 4S	INSTALLATION DRAWING
APPROVED	DATE	PART NUMBER
T.WALCZAK	17-APR-2007	8M0000085
CHECKED	DESIGNED	SHEETS
T.KRUPP	UMESHA D	2 of 3

MOTOR WELL: SEE ABYC-S-12 STANDARD FOR THOSE DIMENSIONS.

MERCURY / MARINER 40/50/60 FOUR STROKE 2008 AND NEWER ELPT & ELHPT.

0 KPC'S PER MERC SPEC M-251-G AS NOTED BY OR

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MOTOR WELL: SEE ABYC-S-12 STANDARD FOR THOSE DIMENSIONS.

MERCURY / MARINER 40/50/60 FOUR STROKE 2008 AND NEWER E JET

0 KPC'S PER MERC SPEC M-251-G AS NOTED BY OR

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MATERIAL	N/A PER MERC SPEC:	
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APPROVED	DATE	PART NUMBER
T.WALCZAK	17-APR-2007	8M0000085
CHECKED	DESIGNED	SHEETS
T.KRUPP	UMESHA D	3 of 3