#### Welcome Aboard!

Proper care and maintenance is an important part in keeping your Mercury Product operating at peak efficiency for maximum performance and economy. The enclosed Owner's Registration Card is your key to trouble-free family fun. Refer to your **Operation and Maintenance Manual** for full details of your warranty coverage.

Details of your nearest dealer can be found on **www.marinepower.com** where country maps and full contact information are displayed.

Is your engine properly registered for warranty purpose? Please check on www.marinepower.com. If necessary, please contact your local dealer.

If the outboard motor's serial number plate contains the CE mark in the lower left-hand corner, the following statement applies:

This outboard motor manufactured by Mercury Marine, Fond du Lac, WI, USA or Marine Power Europe Inc. Park Industrel, de Petit-Rechain, Belgium complies with the requirements of the following directives and standards, as amended:

Recreational Craft Directive: 94/25/EC; std. ISO 8665, ISO 11547

Machinery Directive: 98/37/EC,

EMC Directive: 89/336/EC; std. EN50081-1, SAE J551 (CISPR Pub. 12),

EN 50082-1, IEC 61000 PT4-2, IEC 61000 PT4-3

Patrick C. Mackey

President, Mercury Marine, Fond du Lac, WI USA

**European Regulations Contact:** 

Product Environmental Engineering Department, Mercury Marine, Fond du Lac, WI USA

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## **Transfer Of Warranty**

The limited warranty is transferable to a subsequent purchaser, but only for the remainder of the unused portion of the limited warranty. This will not apply to products used for commercial applications.

To transfer the warranty to the subsequent owner, send or fax a copy of the bill of sale or purchase agreement, new owner's name, address and engine serial number to Mercury Marine's warranty registration department.

Mercury Marine

Attn: Warranty Registration Department

W6250 W. Pioneer Road

P.O. Box 1939

Fond du Lac, WI 54936-1939

920-929-5054

Upon processing the transfer of warranty, Mercury Marine will send registration verification to the new owner of the product by mail.

There is no charge for this service.

For products purchased outside the United States and Canada, contact the distributor in your country, or the Mercury Marine Service Office closest to you.

#### Warranty Registration United States And Canada

 You may change your address at any time, including at time of warranty claim, by calling Mercury Marine or sending a letter or fax with your name, old address, new address, and engine serial number to Mercury Marine's warranty registration department. Your dealer can also process this change of information.

Mercury Marine

Attn: Warranty Registration Department

W6250 W. Pioneer Road

P.O. Box 1939

Fond du Lac, WI 54936-1939

920-929-5054

**NOTE:** Registration lists must be maintained by Mercury Marine and any dealer on marine products sold in the United States, should a safety recall notification under the Federal Safety Act be required.

- To be eligible for warranty coverage, the product must be registered with Mercury Marine. At the time of sale, the dealer should complete the warranty registration and immediately submit it to Mercury Marine via MercNET, E-mail, or mail. Upon receipt of this warranty registration, Mercury Marine will record the registration.
- Upon processing the warranty registration, Mercury Marine will send registration verification by mail to the
  purchaser of the product. If this registration verification is not received within 30 days, please contact your
  selling dealer immediately. Warranty coverage is not effective until your product is registered with Mercury
  Marine.

#### Warranty Registration Outside The United States And Canada

- It is important that your selling dealer fills out the Warranty Registration Card completely and mails it to the
  distributor or Marine Power Service Center responsible for administering the warranty registration/claim
  program for your area.
- The Warranty Registration Card identifies your name and address, product model and serial numbers, date of sale, type of use and the selling distributor's/dealer's code number, name and address. The distributor/ dealer also certifies that you are the original purchaser and user of the product.
- 3. A copy of the Warranty Registration Card, designated as the Purchaser's Copy, MUST be given to you immediately after the card has been completely filled out by the selling distributor/dealer. This card represents your factory registration identification, and should be retained by you for future use when required. Should you ever require warranty service on this product, your dealer may ask you for the Warranty Registration Card to verify date of purchase and to use the information on the card to prepare the warranty claim forms.

4. In some countries, the Marine Power Service Center will issue you a permanent (plastic) Warranty Registration Card within 30 days after receiving the Factory Copy of the Warranty Registration Card from your distributor/dealer. If you receive a plastic Warranty Registration Card, you may discard the Purchaser's Copy that you received from the distributor/dealer when you purchased the product. Ask your distributor/ dealer if this plastic card program applies to you.

IMPORTANT: Registration lists must be maintained by the factory and dealer in some countries by law. It is our desire to have ALL products registered at the factory should it ever be necessary to contact you. Make sure your dealer/distributor fills out the warranty registration card immediately and sends the factory copy to the Marine Power International Service Center for your area.

5. For further information concerning the Warranty Registration Card and its relationship to Warranty Claim processing, refer to the International Warranty.

#### Mercury Marine Two Years Limited Warranty (Europe)

**WHAT IS COVERED:** Mercury Marine warrants each new Mercury Outboard, Mariner Outboard, Jet Products, Thruster Electric Trolling Motors, Mercruiser Inboard or Sterndrive engine products to be free of defects in material and workmanship during the period described below.

**DURATION OF COVERAGE:** This Limited Warranty provides coverage for two (2) years from the date the product is first sold to a recreational use retail purchaser, or the date on which the product is first put into service, whichever occurs first. Commercial users of these products receive warranty coverage of two (2) years from the date of first retail sale, or the accumulation of 500 hours of operation, whichever occurs first. Commercial use is defined as any work or employment related use of the product, or any use of the product which generates income, for any part of the warranty period, even if the product is only occasionally used for such purposes. The repair or replacement of parts, or the performance of service under this warranty, does not extend the life of this warranty beyond its original expiration date. Unexpired warranty coverage can be transferred to one recreational use to a subsequent recreational use customer upon proper re–registration of the product.

CONDITIONS THAT MUST BE MET IN ORDER TO OBTAIN WARRANTY COVERAGE: Warranty coverage is available only to retail customers that purchase from a Dealer authorized by Mercury Marine to distribute the product in the country in which the sale occurred, and then only after the Mercury Marine specified pre-delivery inspection process is completed and documented. Warranty coverage becomes available upon proper registration of the product by the authorized dealer. Inaccurate warranty registration information regarding recreational use, or subsequent change of use from recreational to commercial (unless properly re-registered) may void the warranty at the sole discretion of Mercury Marine. Routine maintenance outlined in the Operation and Maintenance Manual must be timely performed in order to maintain warranty coverage. If this maintenance is performed by the retail customer Mercury Marine reserves the right to make future warranty coverage contingent on proof of proper maintenance.

WHAT MERCURY WILL DO: Mercury's sole and exclusive obligation under this warranty is limited to, at our option, repairing a defective part, replacing such part or parts with new or Mercury Marine certified re–manufactured parts, or refunding the purchase price of the Mercury product. Mercury reserves the right to improve or modify products from time to time without assuming an obligation to modify products previously manufactured.

HOW TO OBTAIN WARRANTY COVERAGE: The customer must provide Mercury with a reasonable opportunity to repair, and reasonable access to the product for warranty service. Warranty claims shall be made by delivering the product for inspection to a Mercury dealer authorized to service the product. If purchaser cannot deliver the product to such a dealer, written notice must be given to Mercury. We will then arrange for the inspection and any covered repair. Purchaser in that case shall pay for all related transportation charges and/or travel time. If the service provided is not covered by this warranty, purchaser shall pay for all related labor and material, and any other expenses associated with that service. Purchaser shall not, unless requested by Mercury, ship the product or parts of the product directly to Mercury. The warranty registration card is the only valid registration identification and must be presented to the dealer at the time warranty service is requested in order to obtain coverage.

WHAT IS NOT COVERED: This limited warranty does not cover routine maintenance items, tune ups, adjustments, normal wear and tear, damage caused by abuse, abnormal use, use of a propeller or gear ratio that does not allow the engine to run in its recommended wide open throttle RPM range (see the Operation and Maintenance Manual), operation of the product in a manner inconsistent with the recommended operation/duty cycle section of the Operation and Maintenance Manual, neglect, accident, submersion, improper installation (proper installation specifications and techniques are set forth in the installation instructions for the product), improper service, use of an accessory or part not manufactured or sold by us, jet pump impellers and liners, operation with fuels, oils or lubricants which are not suitable for use with the product (see the Operation and Maintenance Manual), alteration or removal of parts, or water entering the engine through the fuel intake, air intake or exhaust system. Use of the product for racing or other competitive activity, or operating with a racing type lower unit, at any point, even by a prior owner of the product, voids the warranty.

Expenses related to haul out, launch, towing, storage, telephone, rental, inconvenience, slip fees, insurance coverage, loan payments, loss of time, loss of income, or any other type of incidental or consequential damages are not covered by this warranty. Also, expenses associated with the removal and/or replacement of boat partitions or material caused by boat design for access to the product are not covered by this warranty.

No individual or entity, including Mercury Marine authorized dealers, has been given authority by Mercury Marine to make any affirmation, representation or warranty regarding the product, other than those contained in this limited warranty, and if made, shall not be enforceable against Mercury Marine.

For additional information regarding events and circumstances covered by this warranty, and those that are not, see the Warranty Coverage section of the Operation and Maintenance Manual, incorporated by reference into this warranty.

#### **DISCLAIMERS AND LIMITATIONS:**

THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE EXPRESSLY DISCLAIMED. TO THE EXTENT THAT THEY CANNOT BE DISCLAIMED, THE IMPLIED WARRANTIES ARE LIMITED IN DURATION TO THE LIFE OF THE EXPRESS WARRANTY. INCIDENTAL AND CONSEQUENTIAL DAMAGES ARE EXCLUDED FROM COVERAGE UNDER THIS WARRANTY. SOME STATES/COUNTRIES DO NOT ALLOW FOR THE DISCLAIMERS, LIMITATIONS AND EXCLUSIONS IDENTIFIED ABOVE, AS A RESULT, THEY MAY NOT APPLY TO YOU. THIS WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS, AND YOU MAY ALSO HAVE OTHER LEGAL RIGHTS WHICH VARY FROM STATE TO STATE AND COUNTRY TO COUNTRY.

# Mercury Marine One Year Limited Warranty (Confederation of Independent States, Middle-East, Africa)

**WHAT IS COVERED:** Mercury Marine warrants each new Mercury outboard, Mariner outboard, Jet Products, Thruster Electric Trolling Motors, Mercruiser Inboard or Sterndrive engine products to be free of defects in material and workmanship during the period described below.

**DURATION OF COVERAGE:** This Limited Warranty provides coverage for one (1) year from the date the product is first sold to a recreational use retail purchaser, or the date on which the product is first put into service, whichever occurs first. Commercial users of these products receive warranty coverage of one (1) years from the date of first retail sale, or the accumulation of 500 hours of operation, whichever occurs first. Commercial use is defined as any work or employment related use of the product, or any use of the product which generates income, for any part of the warranty period, even if the product is only occasionally used for such purposes. The repair or replacement of parts, or the performance of service under this warranty, does not extend the life of this warranty beyond its original expiration date. Unexpired warranty coverage can be transferred to a subsequent purchaser upon proper re–registration of the product.

CONDITIONS THAT MUST BE MET IN ORDER TO OBTAIN WARRANTY COVERAGE: Warranty coverage is available only to retail customers that purchase from a Dealer authorized by Mercury Marine to distribute the product in the country in which the sale occurred, and then only after the Mercury Marine specified pre-delivery inspection process is completed and documented. Warranty coverage becomes available upon proper registration of the product by the authorized dealer. Inaccurate warranty registration information regarding recreational use, or subsequent change of use from recreational to commercial (unless properly re-registered) may void the warranty at the sole discretion of Mercury Marine. Routine maintenance outlined in the Operation and Maintenance Manual must be timely performed in order to maintain warranty coverage. If this maintenance is performed by the retail customer Mercury Marine reserves the right to make future warranty coverage contingent on proof of proper maintenance.

WHAT MERCURY WILL DO: Mercury's sole and exclusive obligation under this warranty is limited to, at our option, repairing a defective part, replacing such part or parts with new or Mercury Marine certified re–manufactured parts, or refunding the purchase price of the Mercury product. Mercury reserves the right to improve or modify products from time to time without assuming an obligation to modify products previously manufactured.

HOW TO OBTAIN WARRANTY COVERAGE: The customer must provide Mercury with a reasonable opportunity to repair, and reasonable access to the product for warranty service. Warranty claims shall be made by delivering the product for inspection to a Mercury dealer authorized to service the product. If purchaser cannot deliver the product to such a dealer, written notice must be given to Mercury. We will then arrange for the inspection and any covered repair. Purchaser in that case shall pay for all related transportation charges and/or travel time. If the service provided is not covered by this warranty, purchaser shall pay for all related laborand material, and any other expenses associated with that service. Purchaser shall not, unless requested by Mercury, ship the product or parts of the product directly to Mercury. The warranty registration card is the only valid registration identificationand must be presented to the dealer at the time warranty service is requested in order to obtain coverage.

WHAT IS NOT COVERED: This limited warranty does not cover routine maintenance items, tune ups, adjustments, normal wear and tear, damage caused by abuse, abnormal use, use of a propeller or gear ratio that does not allow the engine to run in its recommended wide open throttle RPM range (see the Operation and Maintenance Manual), operation of the product in a manner inconsistent with the recommended operation/duty cycle section of the Operation and Maintenance Manual, neglect, accident, submersion, improper installation (proper installation specifications and techniques are set forth in the installation instructions for the product), improper service, use of an accessory or part not manufactured or sold by us, jet pump impellers and liners, operation with fuels, oils or lubricants which are not suitable for use with the product (see the Operation and Maintenance Manual), alteration or removal of parts, or water entering the engine through the fuel intake, air intake or exhaust system. Use of the product for racing or other competitive activity, or operating with a racing type lower unit, at any point, even by a prior owner of the product, voids the warranty.

Expenses related to haul out, launch, towing, storage, telephone, rental, inconvenience, slip fees, insurance coverage, loan payments, loss of time, loss of income, or any other type of incidental or consequential damages are not coveredby this warranty. Also, expenses associated with the removal and/or replacement of boat partitions or material caused by boat design for access to the product are not covered by this warranty.

No individual or entity, including Mercury Marine authorized dealers, has been given authority by Mercury Marine to make any affirmation, representation or warranty regarding the product, other than those contained in this limited warranty, and if made, shall not be enforceable against Mercury Marine.

For additional information regarding events and circumstances covered by this warranty, and those that are not, see the Warranty Coverage section of the Operation and Maintenance Manual, incorporated by reference into this warranty.

#### **DISCLAIMERS AND LIMITATIONS:**

THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE EXPRESSLY DISCLAIMED. TO THE EXTENT THAT THEY CANNOT BE DISCLAIMED, THE IMPLIED WARRANTIES ARE LIMITED IN DURATION TO THE LIFE OF THE EXPRESS WARRANTY. INCIDENTAL AND CONSEQUENTIAL DAMAGES ARE EXCLUDED FROM COVERAGE UNDER THIS WARRANTY. SOME STATES/COUNTRIES DO NOT ALLOW FOR THE DISCLAIMERS, LIMITATIONS AND EXCLUSIONS IDENTIFIED ABOVE, AS A RESULT, THEY MAY NOT APPLY TO YOU. THIS WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS, AND YOU MAY ALSO HAVE OTHER LEGAL RIGHTS WHICH VARY FROM STATE TO STATE AND COUNTRY TO COUNTRY.

## 3 Year Limited Warranty Against Corrosion

**WHAT IS COVERED:** Mercury Marine warrants that each new Mercury, Mariner, Mercury Racing, Sport Jet, M<sup>2</sup> Jet Drive, Tracker by Mercury Marine Outboard, MerCruiser Inboard or sterndrive engine (Product) will not be rendered inoperative as a direct result of corrosion for the period of time described below.

**DURATION OF COVERAGE:** This limited corrosion warranty provides coverage for three (3) years from either the date the product is first sold, or the date on which the product is first put into service, whichever occurs first. The repair or replacement of parts, or the performance of service under this warranty does not extend the life of this warranty beyond its original expiration date. Unexpired warranty coverage can be transferred to subsequent (non-commercial use) purchaser upon proper re-registration of the product.

CONDITIONS THAT MUST BE MET IN ORDER TO OBTAIN WARRANTY COVERAGE: Warranty coverage is available only to retail customers that purchase from a Dealer authorized by Mercury Marine to distribute the product in the country in which the sale occurred, and then only after the Mercury Marine specified pre-delivery inspection process is completed and documented. Warranty coverage becomes available upon proper registration of the product by the authorized dealer. Corrosion prevention devices specified in the Operation and Maintenance Manual must be in use on the boat, and routine maintenance outlined in the Operation and Maintenance Manual must be timely performed (including without limitation the replacement of sacrificial anodes, use of specified lubricants, and touch-up of nicks and scratches) in order to maintain warranty coverage. Mercury Marine reserves the right to make warranty coverage contingent upon proof of proper maintenance.

WHAT MERCURY WILL DO: Mercury's sole and exclusive obligation under this warranty is limited to, at our option, repairing a corroded part, replacing such part or parts with new or Mercury Marine certified re-manufactured parts, or refunding the purchase price of the Mercury product. Mercury reserves the right to improve or modify products from time to time without assuming an obligation to modify products previously manufactured.

HOW TO OBTAIN WARRANTY COVERAGE: The customer must provide Mercury with a reasonable opportunity to repair, and reasonable access to the product for warranty service. Warranty claims shall be made by delivering the product for inspection to a Mercury dealer authorized to service the product. If purchaser cannot deliver the product to such a dealer, written notice must be given to Mercury. We will then arrange for the inspection and any covered repair. Purchaser in that case shall pay for all related transportation charges and/or travel time. If the service provided is not covered by this warranty, purchaser shall pay for all related labor and material, and any other expenses associated with that service. Purchaser shall not, unless requested by Mercury, ship the product or parts of the product directly to Mercury. Proof of registered ownership must be presented to the dealer at the time warranty service is requested in order to obtain coverage.

WHAT IS NOT COVERED: This limited warranty does not cover electrical system corrosion; corrosion resulting from damage, corrosion which causes purely cosmetic damage, abuse or improper service; corrosion to accessories, instruments, steering systems; corrosion to factory installed jet drive unit; damage due to marine growth; product sold with less than a one year limited Product warranty; replacement parts (parts purchased by customer); products used in a commercial application. Commercial use is defined as any work or employment related use of the product, or any use of the product which generates income, for any part of the warranty period, even if the product is only occasionally used for such purposes.

Corrosion damage caused by stray electrical currents (on-shore power connections, nearby boats, submerged metal) is not covered by this corrosion warranty and should be protected against by the use of a corrosion protection system, such as the Mercury Precision Parts or Quicksilver MerCathode system and/or Galvanic Isolator. Corrosion damage caused by improper application of copper base anti-fouling paints is also not covered by this limited warranty. If anti-fouling protection is required, Tri-Butyl-Tin-Adipate (TBTA) base anti-fouling paints are recommended on Outboard and MerCruiser boating applications. In areas where TBTA base paints are prohibited by law, copper base paints can be used on the hull and transom. Do not apply paint to the outboard or MerCruiser product. In addition, care must be taken to avoid an electrical interconnection between the warranted product and the paint. For MerCruiser product, an unpainted gap of at least 38 mm (1.5 in.) should be left around the transom assembly. Refer to the Operation and Maintenance Manual for additional details.

For additional information regarding events and circumstances covered by this warranty, and those that are not, see the Warranty Coverage section of the Operation and Maintenance Manual, incorporated by reference into this warranty.

#### **DISCLAIMERS AND LIMITATIONS:**

THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE EXPRESSLY DISCLAIMED. TO THE EXTENT THAT THEY CANNOT BE DISCLAIMED, THE IMPLIED WARRANTIES ARE LIMITED IN DURATION TO THE LIFE OF THE EXPRESS WARRANTY. INCIDENTAL AND CONSEQUENTIAL DAMAGES ARE EXCLUDED FROM COVERAGE UNDER THIS WARRANTY. SOME STATES/COUNTRIES DO NOT ALLOW FOR THE DISCLAIMERS, LIMITATIONS AND EXCLUSIONS IDENTIFIED ABOVE, AS A RESULT, THEY MAY NOT APPLY TO YOU. THIS WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS, AND YOU MAY ALSO HAVE OTHER LEGAL RIGHTS WHICH VARY FROM STATE TO STATE AND COUNTRY TO COUNTRY.

#### Warranty Coverage And Exclusions

The purpose of this section is to help eliminate some of the more common misunderstandings regarding warranty coverage. The following information explains some of the types of services that are not covered by warranty. The provisions set forth following have been incorporated by reference into the Three Year Limited Warranty Against Corrosion Failure, the International Limited Outboard Warranty, and the United States and Canada Limited Outboard Warranty.

Keep in mind that warranty covers repairs that are needed within the warranty period because of defects in material and workmanship. Installation errors, accidents, normal wear, and a variety of other causes that affect the product are not covered.

Warranty is limited to defects in material or workmanship, but only when the consumer sale is made in the country to which distribution is authorized by us.

Should you have any questions concerning warranty coverage, contact your authorized dealer. They will be pleased to answer any questions that you may have.

#### GENERAL EXCLUSIONS FROM WARRANTY

- Minor adjustments and tune-ups, including checking, cleaning or adjusting spark plugs, ignition components, carburetor settings, filters, belts, controls, and checking lubrication made in connection with normal services.
- Factory installed jet drive units Specific parts excluded from the warranty are: The jet drive impeller and jet drive liner damaged by impact or wear, and water damaged drive shaft bearings as a result of improper maintenance.
- Damage caused by neglect, lack of maintenance, accident, abnormal operation or improper installation or service.
- 4. Haul out, launch, towing charges, removal and/or replacement of boat partitions or material because of boat design for necessary access to the product, all related transportation charges and/or travel time, etc. Reasonable access must be provided to the product for warranty service. Customer must deliver product to an authorized dealer.
- 5. Additional service work requested by customer other than that necessary to satisfy the warranty obligation.

- 6. Labor performed by other than an authorized dealer may be covered only under following circumstances: When performed on emergency basis (providing there are no authorized dealers in the area who can perform the work required or have no facilities to haul out, etc., and prior factory approval has been given to have the work performed at this facility).
- All incidental and/or consequential damages (storage charges, telephone or rental charges of any type, inconvenience or loss of time or income) are the owner's responsibility.
- 8. Use of other than Mercury Precision or Quicksilver parts when making warranty repairs.
- 9. Oils, lubricants or fluids changed as a matter of normal maintenance is customer's responsibility unless loss or contamination of same is caused by product failure that would be eligible for warranty consideration.
- 10. Participating in or preparing for racing or other competitive activity or operating with a racing type lower unit.
- 11. Engine noise does not necessarily indicate a serious engine problem. If diagnosis indicates a serious internal engine condition which could result in a failure, condition responsible for noise should be corrected under the warranty.
- 12. Lower unit and/or propeller damage caused by striking a submerged object is considered a marine hazard.
- 13. Water entering engine through the fuel intake, air intake or exhaust system or submersion.
- 14. Failure of any parts caused by lack of cooling water, which results from starting motor out of water, foreign material blocking inlet holes, motor being mounted too high or trimmed too far out.
- Use of fuels and lubricants which are not suitable for use with or on the product. Refer to the Maintenance section
- 16. Our limited warranty does not apply to any damage to our products caused by the installation or use of parts and accessories which are not manufactured or sold by us. Failures which are not related to the use of those parts or accessories are covered under warranty if they otherwise meet the terms of the limited warranty for that product.

#### **Boater's Responsibilities**

The operator (driver) is responsible for the correct and safe operation of the boat and safety of its occupants and general public. It is strongly recommended that each operator (driver) read and understand this entire manual before operating the outboard.

Be sure at least one additional person on board is instructed in the basics of starting and operating the outboard and boat handling in case the driver is unable to operate the boat.

#### **Before Operating Your Outboard**

Read this manual carefully. Learn how to operate your outboard properly. If you have any questions, contact your dealer.

Safety and operating information that is practiced, along with using good common sense, can help prevent personal injury and product damage.

This manual as well as safety labels posted on the outboard use the following safety alerts to draw your attention to special safety instructions that should be followed.

## DANGER

DANGER - indicates an imminently hazardous situation that, if not avoided, will result in death or serious injury.

#### WARNING

WARNING - indicates a potentially hazardous situation that, if not avoided, could result in death or serious injury.

## **A CAUTION**

CAUTION - indicates a potentially hazardous situation that, if not avoided, may result in minor or moderate injury or property damage. It may also be used to alert against unsafe practices.

#### **Boat Horsepower Capacity**

## **MARNING**

Using an outboard that exceeds the maximum horsepower limit of a boat can: 1) cause loss of boat control 2) place too much weight at the transom altering the designed flotation characteristics of the boat or 3) cause the boat to break apart particularly around the transom area. Overpowering a boat can result in serious injury, death or boat damage.

Do not overpower or overload your boat. Most boats will carry a required capacity plate indicating the maximum acceptable power and load as determined by the manufacturer following certain federal guidelines. If in doubt, contact your dealer or the boat manufacturer.

U.S. COAST GUARD CAPACITY

MAXIMUM HORSEPOWER XXX

MAXIMUM PERSON
CAPACITY (POUNDS) XXX

MAXIMUM WEIGHT
CAPACITY XXX

ob00306

#### **High-Speed And High-Performance Boat Operation**

If your outboard is to be used on a high speed or high performance boat with which you are unfamiliar, we recommend that you never operate it at its high speed capability without first requesting an initial orientation and familiarization demonstration ride with your dealer or an operator experienced with your boat/outboard combination. For additional information, obtain a copy of our **Hi-Performance Boat Operation** booklet (part number 90-849250--1) from your dealer, distributor, or Mercury Marine.

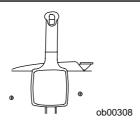


#### Outboard Remote Control Models

The remote control connected to your outboard must be equipped with a start in neutral only protection device. This prevents the engine from starting when the shift is actuated in any position other than neutral.

## **WARNING**

Avoid serious injury or death from a sudden unexpected acceleration when starting your engine. The design of this outboard requires that the remote control used with it must have a built in start in neutral only protection device.

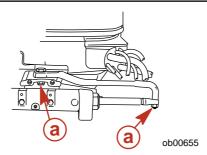


## **Remote Steering Notice**

The steering link rod that connects the steering cable to the engine must be fastened utilizing self-locking nuts. These self-locking nuts must never be replaced with common nuts (non-locking) as they will work loose and vibrate off, freeing the link rod to disengage.

## **M** WARNING

Disengagement of a steering link rod can result in the boat taking a full, sudden, sharp turn. This potentially violent action can cause occupants to be thrown overboard exposing them to serious injury or death.

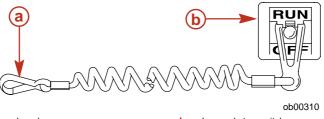


Self-locking nuts

#### Lanyard Stop Switch

The purpose of a lanyard stop switch is to turn off the engine when the operator moves far enough away from the operator's position (as in accidental ejection from the operator's position) to activate the switch. Tiller handle outboards and some remote control units are equipped with a lanyard stop switch. A lanyard stop switch can be installed as an accessory - generally on the dashboard or side adjacent to the operator's position.

The lanyard is a cord usually between 122 and 152 cm (4 and 5 feet) in length when stretched out, with an element on one end made to be inserted into the switch and a snap on the other end for attaching to the operator. The lanyard is coiled to make its at-rest condition as short as possible to minimize the likelihood of lanyard entanglement with nearby objects. Its stretched-out length is made to minimize the likelihood of accidental activation should the operator choose to move around in an area close to the normal operator's position. If it is desired to have a shorter lanyard, wrap the lanyard around the operator's wrist or leg, or tie a knot in the lanyard.



a - Lanyard cord

**b** - Lanyard stop switch

Read the following Safety Information before proceeding.

**Important Safety Information:** The purpose of a lanyard stop switch is to stop the engine when the operator moves far enough away from the operator's position to activate the switch. This would occur if the operator accidentally falls overboard or moves within the boat a sufficient distance from the operator's position. Falling overboard and accidental ejections are more likely to occur in certain types of boats such as low sided inflatables, bass boats, high performance boats, and light, sensitive handling fishing boats operated by a hand tiller. Falling overboard and accidental ejections are also likely to occur as a result of poor operating practices such as sitting on the back of the seat or gunwale at planing speeds, standing at planing speeds, sitting on elevated fishing boat decks, operating at planing speeds in shallow or obstacle infested waters, releasing your grip on a steering wheel or tiller handle that is pulling in one direction, drinking alcohol or consuming drugs, or daring high speed boat maneuvers.

While activation of the lanyard stop switch will stop the engine immediately, a boat will continue to coast for some distance depending upon the velocity and degree of any turn at shut down. However, the boat will not complete a full circle. While the boat is coasting, it can cause injury to anyone in the boat's path as seriously as the boat would when under power.

We strongly recommend that other occupants be instructed on proper starting and operating procedures should they be required to operate the engine in an emergency (e.g. if the operator is accidentally ejected).

## **A WARNING**

Should the operator fall out of the boat, the possibility of serious injury or death from being run over by the boat can be greatly reduced by stopping the engine immediately. Always properly connect both ends of the stop switch lanyard to the stop switch and the operator.

#### **▲ WARNING**

Avoid serious injury or death from deceleration forces resulting from accidental or unintended stop switch activation. The boat operator should never leave the operator's station without first disconnecting the stop switch lanyard from the operator.

Accidental or unintended activation of the switch during normal operation is also a possibility. This could cause any, or all, of the following potentially hazardous situations:

- Occupants could be thrown forward due to unexpected loss of forward motion a particular concern for
  passengers in the front of the boat who could be ejected over the bow and possibly struck by the gearcase
  or propeller.
- Loss of power and directional control in heavy seas, strong current or high winds.
- · Loss of control when docking.

## Protecting People In The Water

#### WHILE YOU ARE CRUISING

It is very difficult for a person standing or floating in the water to take quick action to avoid a boat heading in his/her direction, even at slow speed.



Always slow down and exercise extreme caution any time you are boating in an area where there might be people in the water.

Whenever a boat is moving (coasting) and the outboard gear shift is in neutral position, there is sufficient force by the water on the propeller to cause the propeller to rotate. This neutral propeller rotation can cause serious injury.

#### WHILE BOAT IS STATIONARY

## **MARNING**

Stop your engine immediately whenever anyone in the water is near your boat. Serious injury to the person in the water is likely if contacted by a rotating propeller, a moving boat, a moving gearcase, or any solid device rigidly attached to a moving boat or gearcase.

Shift outboard into neutral and shut off the engine before allowing people to swim or be in the water near your boat.

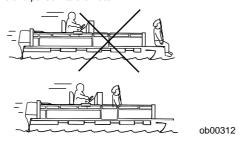
#### Passenger Safety Message - Pontoon Boats And Deck Boats

Whenever the boat is in motion, observe the location of all passengers. Do not allow any passengers to stand or use seats other than those designated for traveling faster than idle speed. A sudden reduction in boat speed, such as plunging into a large wave or wake, a sudden throttle reduction, or a sharp change of boat direction, could throw them over the front of boat. Falling over the front of the boat between the two pontoons will position them to be run over by the outboard.

#### **BOATS HAVING AN OPEN FRONT DECK**

No one should ever be on the deck in front of the fence while the boat is in motion. Keep all passengers behind the front fence or enclosure.

Persons on the front deck could easily be thrown overboard or persons dangling their feet over the front edge could get their legs caught by a wave and pulled into the water.



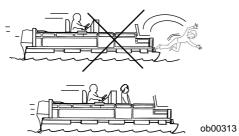
## **M** WARNING

Avoid serious injury or death from falling over the front end of a pontoon or deck boat and being run over by the outboard. Stay back from the front end of the deck and remain seated while the boat is in motion.

#### BOATS WITH FRONT MOUNTED. RAISED PEDESTAL FISHING SEATS

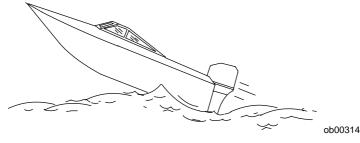
Elevated fishing seats are not intended for use when the boat is traveling faster than idle or trolling speed. Sit only in seats designated for traveling at faster speeds.

Any unexpected, sudden reduction in boat speed could result in the elevated passenger falling over the front of the boat.



## Wave And Wake Jumping

Operating recreational boats over waves and wake is a natural part of boating. However, when this activity is done with sufficient speed to force the boat hull partially or completely out of the water, certain hazards arise, particularly when the boat re-enters the water.



The primary concern is the boat changing direction while in the midst of the jump. In such case the landing may cause the boat to veer violently in a new direction. Such a sharp change in direction can cause occupants to be thrown out of their seats, or out of the boat.

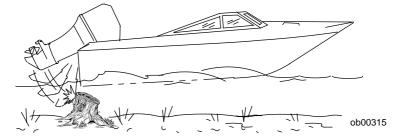
## **WARNING**

Avoid serious injury or death from being thrown within or out of a boat when it lands after jumping a wave or wake. Avoid wave or wake jumping whenever possible. Instruct all occupants that if a wake or wave jump occurs, get low and hang on to a boat hand hold.

There is another less common hazardous result from allowing your boat to launch off a wave or wake. If the bow of your boat pitches down far enough while airborne, upon water contact it may penetrate under the water surface and submarine for an instant. This will bring the boat to a nearly instantaneous stop and can send the occupants flying forward. The boat may also steer sharply to one side.

#### Impact With Underwater Hazards

Reduce speed and proceed with caution whenever you drive a boat in shallow water areas, or in areas where you suspect underwater obstacles may exist which could be struck by the outboard or the boat bottom. The most important thing you can do to help reduce injury or impact damage from striking a floating or underwater object is to control the boat speed. Under these conditions, boat speed should be kept to a minimum planing speed 24 to 40 km/h (15 to 25 MPH).



## **A WARNING**

To avoid serious injury or death from all or part of an outboard coming into the boat after striking a floating or underwater obstacle maintain a top speed no greater than minimum planing speed.

Striking a floating or underwater object could result in an infinite number of situations. Some of these situations could result in the following:

- Part of the outboard or the entire outboard could break loose and fly into the boat.
- The boat could move suddenly in a new direction. Such a sharp change in direction can cause occupants to be thrown out of their seats or out of the boat.

- A rapid reduction in speed. This will cause occupants to be thrown forward, or even out of the boat.
- Impact damage to the outboard and/or boat.

Keep in mind, the most important thing you can do to help reduce injury or impact damage during an impact is control the boat speed. Boat speed should be kept to a minimum planing speed when driving in waters known to have underwater obstacles.

After striking a submerged object, stop the engine as soon as possible and inspect it for any broken or loose parts. If damage is present or suspected, the outboard should be taken to an authorized dealer for a thorough inspection and necessary repair.

The boat should also be checked for any hull fractures, transom fractures, or water leaks.

Operating a damaged outboard could cause additional damage to other parts of the outboard, or could affect control of the boat. If continued running is necessary, do so at greatly reduced speeds.

## **WARNING**

Avoid serious injury or death from loss of boat control. Continued boating with major impact damage can result in sudden outboard component failure with or without subsequent impacts. Have the outboard thoroughly inspected and any necessary repairs made.

#### **Exhaust Emissions**

#### BE ALERT TO CARBON MONOXIDE POISONING

Carbon monoxide is present in the exhaust fumes of all internal combustion engines. This includes the outboards, sterndrives and inboard engines that propel boats, as well as the generators that power various boat accessories. Carbon monoxide is a deadly gas that is odorless, colorless and tasteless.

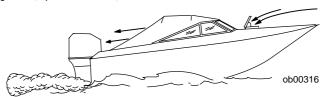
Early symptoms of carbon monoxide poisoning which should not be confused with seasickness or intoxication, include headache, dizziness, drowsiness, and nausea.

## **WARNING**

Avoid the combination of a running engine and poor ventilation. Prolonged exposure to carbon monoxide in sufficient concentration can lead to unconsciousness, brain damage, or death.

#### **GOOD VENTILATION**

Ventilate passenger area, open side curtains, or forward hatches to remove fumes.



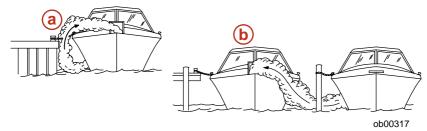
Example of desired air flow through the boat.

#### POOR VENTILATION

Under certain running and/or wind conditions, permanently enclosed or canvas enclosed cabins or cockpits with insufficient ventilation may draw in carbon monoxide. Install one or more carbon monoxide detectors in your boat.

Although the occurrence is rare, on a very calm day, swimmers and passengers in an enclosed area of a stationary boat that contains or is near a running engine may be exposed to a hazardous level of carbon monoxide.

#### WHILE BOAT IS STATIONARY



- a Running the engine when the boat is moored in a confined space.
- **b** Mooring close to another boat that has its engine running.

#### WHILE BOAT IS MOVING



- a Running the boat with the trim angle of the bow too high.
- **b** Running the boat with no forward hatches open.

#### Selecting Accessories For Your Outboard

Genuine Mercury Precision or Quicksilver Accessories have been specifically designed and tested for your outboard. These accessories are available from Mercury Marine dealers.

## **M** WARNING

Check with your dealer before installation of accessories. The misuse of acceptable accessories or the use of unacceptable accessories can result in serious injury, death, or product failure.

Some accessories not manufactured or sold by Mercury Marine are not designed to be safely used with your outboard or outboard operating system. Acquire and read the installation, operation, and maintenance manuals for all your selected accessories.

## Safe Boating Suggestions

In order to safely enjoy the waterways, familiarize yourself with local and other governmental boating regulations and restrictions, and consider the following suggestions.

**Use flotation devices.** Have an approved personal flotation device of suitable size for each person aboard (it is the law) and have it readily accessible.

**Do not overload your boat.** Most boats are rated and certified for maximum load (weight) capacities (refer to your boat capacity plate). If in doubt, contact your dealer or the boats manufacturer.

**Perform safety checks and required maintenance**. Follow a regular schedule and ensure that all repairs are properly made.

Know and obey all nautical rules and laws of the waterways. Boat operators should complete a boating safety course. Courses are offered in the U.S.A. by 1) The U.S. Coast Guard Auxiliary, 2) The Power Squadron, 3) The Red Cross and 4) your state boating law enforcement agency. Inquiries may be made to the Boating Hotline, 1-800-368-5647 or the Boat U.S. Foundation information number 1-800-336-BOAT.

Make sure everyone in the boat is properly seated. Do not allow anyone to sit or ride on any part of the boat that was not intended for such use. This includes the back of seats, gunwales, transom, bow, decks, raised fishing seats, any rotating fishing seat; or anywhere that an unexpected acceleration, sudden stopping, unexpected loss of boat control, or sudden boat movement could cause a person to be thrown overboard or into the boat.

Never be under the influence of alcohol or drugs while boating (it is the law). Alcohol or drug use impairs your judgment and greatly reduces your ability to react quickly.

**Prepare other boat operators.** Instruct at least one other person on board in the basics of starting and operating the outboard, and boat handling, in case the driver becomes disabled or falls overboard.

**Passenger boarding.** Stop the engine whenever passengers are boarding, unloading, or are near the back (stern) of the boat. Just shifting the outboard into neutral is not sufficient.

**Be alert.** The operator of the boat is responsible by law to maintain a proper lookout by sight and hearing. The operator must have an unobstructed view particularly to the front. No passengers, load, or fishing seats should block the operators view when operating the boat above idle speed.

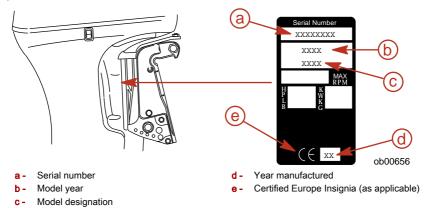
Never drive your boat directly behind a water skier in case the skier falls. As an example, your boat traveling at 40 km/h (25 MPH) will overtake a fallen skier 61 m (200 ft.) in front of you in 5 seconds.

**Watch fallen skiers.** When using your boat for water skiing or similar activities, always keep a fallen or down skier on the operator's side of the boat while returning to assist the skier. The operator should always have the down skier in sight and never back up to the skier or anyone in the water.

**Report accidents.** Boat operators are required by law to file a Boating Accident Report with their state boating law enforcement agency when their boat is involved in certain boating accidents. A boating accident must be reported if 1) there is loss of life or probable loss of life, 2) there is personal injury requiring medical treatment beyond first aid, 3) there is damage to boats or other property where the damage value exceeds \$500.00 or 4) there is complete loss of the boat. Seek further assistance from local law enforcement.

## **Recording Serial Number**

It is important to record this number for future reference. The serial number is located on the outboard as shown.

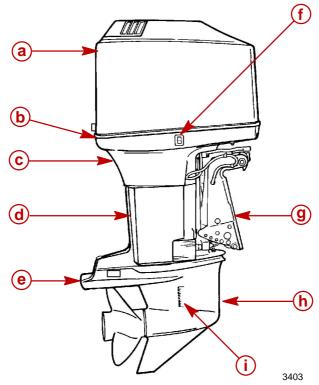


#### **Specifications**

Models	140	150	200
Horsepower	140	150	200

Models	140	150	200
Kilowatts	104	112	149
Full Throttle RPM Range			
All Models except 200 EFI		5000-5600 RPM	
200 EFI Models		5000-5800 RPM	
Idle Speed in Forward Gear		600-700 RPM	
Number of Cylinders		6	
Piston Displacement		2507 cc (153 cu. in.)	
Cylinder Bore		88.9 mm (3.500 in.)	
Stroke		67.3 mm (2.650 in.)	
Recommended Spark Plug	NGK BPZ8HS-10		
Spark Plug Gap	1.0mm (0.040 in.)		
Gear Ratio			
Standard Gearcase	1.87:1		
High Altitude Gearcase	2:1		
Recommended Gasoline	Refer to Fuel & Oil		
Recommended Oil	Refer to Fuel & Oil		
Gearcase Lubricant Capacity	710 ml (24 fl. oz.)		
Battery Rating	630 Marine Cranking Amps (MCA) or 490 Cold Cranking Amps (CCA) or Amp Hours 80		
Charging System Output	40 Amps		

## **Component Identification**



- a Top cowl
- b Bottom cowl
- c Water pump indicator hole
- d Driveshaft housing
- e Anti-ventilation plate

- f Auxiliary tilt switch
- g Transom brackets
- h Gearcase
- i Cooling water intake holes

## INSTALLATION

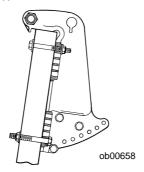
## **Installing Outboard**

## **WARNING**

Before operation, the outboard must be correctly installed with the required mounting hardware as shown. Failure to correctly fasten outboard could result in outboard ejecting off boat transom causing serious injury, death, or property damage.

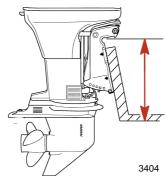
We strongly recommend that your dealer install your outboard and related accessories to ensure proper installation and good performance. If you install the outboard yourself, follow instructions in the Outboard Installation Manual which is provided with the outboard.

The outboard must be secured to the transom with the four 12.7 mm (1/2 in.) diameter mounting bolts and locknuts provided. Install two bolts through the upper set of holes and two bolts through the lower set of holes.



#### MAXIMUM OUTBOARD MOUNTING HEIGHT

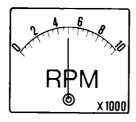
The mounting height of the outboard must not exceed 635 mm (25 in.) for EL models and 762 mm (30 in.) for EXL models. Mounting the outboard higher may cause damage to the gearcase components.



#### INSTALLATION

## **Propeller Selection**

For best all around performance from your outboard/boat combination, select a propeller that allows the engine to operate in the upper half of the recommended full throttle RPM range with the boat normally loaded (refer to **General Information - Specifications**). This RPM range allows for better acceleration while maintaining maximum boat speed.



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If changing conditions cause the RPM to drop below the recommended range, such as warmer, more humid weather, operation at higher elevations, increased boat load, or a dirty boat bottom/gearcase, a propeller change or cleaning may be required to maintain performance and ensure the outboards durability.

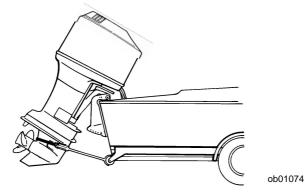
Check full-throttle RPM, using an accurate tachometer, with the engine trimmed out to a balanced-steering condition (steering effort equal in both directions) without causing the propeller to break loose.

## **TRANSPORTING**

## **Trailering Boat/Outboard**

Trailer your boat with the outboard tilted down in a vertical operating position.

If additional ground clearance is required, the outboard should be tilted up using an accessory outboard support device. Refer to your local dealer for recommendations. Additional clearance may be required for railroad crossings, driveways and trailer bouncing.



IMPORTANT: Do not rely on the power trim/tilt system or tilt support lever to maintain proper ground clearance for trailering. The outboard tilt support lever is not intended to support the outboard for trailering.

Shift the outboard to forward gear. This prevents the propeller from spinning freely.

#### **FUEL AND OIL**

# Gasoline Recommendations UNITED STATES AND CANADA

Use a major brand of automotive unleaded gasoline with a minimum posted octane rating of 87. Mid-grade automotive gasolines that contain fuel injector cleaner are preferred for added internal engine cleanliness. Leaded gasoline is not recommended.

#### INTERNATIONAL

Use a major brand of automotive unleaded gasoline with a minimum posted octane rating of 90RON. Automotive gasolines that contain fuel injector cleaner are preferred for added internal engine cleanliness. Leaded gasoline is acceptable in areas where unleaded gasoline is not available.

#### USING REFORMULATED (OXYGENATED) FUELS - UNITED STATES ONLY

This type of fuel is required in certain areas of the United States. The two types of reformulated ingredients in these fuels are alcohol (Ethanol) or Ether (MTBE or ETBE). If Ethanol is the oxygenates that is used in the gasoline, refer to **Alcohol in Gasoline**.

These reformulated fuels are acceptable for use in the Mercury engine.

#### ALCOHOL IN GASOLINE

We do not recommend the use of gasoline which contains alcohol because of the possible adverse effect the alcohol may have on the fuel system. In general, if only gasoline containing alcohol is available, it must not contain more than 10% ethanol or 5% methanol, and the addition of a water separating fuel filter is recommended.

If gasoline containing alcohol is used or if you suspect the presence of alcohol in your gasoline, increase your inspection of the fuel system, visually checking for fuel leaks or abnormalities.

Gasoline containing alcohol may cause the following problems to your outboard and fuel system:

- · Corrosion of metal parts
- Deterioration of elastomers and plastic parts
- Wear and damage of internal engine parts
- Starting and operating difficulties
- Vapor lock or fuel starvation

Some of these adverse effects are due to the tendency of gasoline containing alcohol to absorb moisture from the air, resulting in a phase of water and alcohol which separates from the gasoline in the fuel tank.

The adverse effects of alcohol are more severe with methanol and are worse with increasing content of alcohol.

#### Oil Recommendation

Recommended Oil	Mercury or Quicksilver Premium 2-Cycle TC-W3 Outboard Oil
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#### IMPORTANT: Oil must be NMMA certified TC-W3 2-Cycle oil.

Mercury or Quicksilver Premium TC-W3 2-Cycle oil is recommended for this engine. For added protection and lubrication, Mercury or Quicksilver Premium Plus TC-W3 2-Cycle oil is recommended. If Mercury or Quicksilver outboard oil is not available, substitute another brand of 2-cycle outboard oil that is NMMA Certified TC-W3. Severe engine damage may result from use of an inferior oil.

# New Engine Gasoline/Oil Break-in Mixture MODELS WITH ELECTRONIC FUEL INJECTION (EFI)

Do not use pre-mixed gas and oil during break-in. The engine automatically receives extra oil during engine break-in.

#### MODELS WITH CARBURETORS

Use a 50:1 (2%) gasoline/oil mixture in the fuel tank for the first 114 liters (30 gallons) of fuel. Refer to the following table for mixing ratios. Use of this fuel mixture combined with oil from the oil injection system will supply adequate lubrication during engine break-in.

#### **FUEL AND OIL**

After the break-in fuel mixture is used up, it is no longer necessary to add oil with the gasoline.

**NOTE:** At the end of the break-in period, visually check to see if the oil level in the oil injection tank has dropped. Oil usage indicates the oil injection system is functioning correctly.

Gasoline/Oil Mixing Ratio Chart			
Gas/Oil Ratio	3.8 liters (1 gal.) gas	11.5 liters (3 gal.) gas	23 liters (6 gal.) gas
50:1 (2%)	89 ml (3 fl. oz.) oil	237 ml (8 fl. oz.) oil	473 ml (16 fl. oz.) oil

#### MIXING GASOLINE AND OIL

**Portable Tank** - Pour 4 liters (1 gallon) of gasoline into tank. Add the correct amount of oil and mix thoroughly. Add the remainder of gasoline.

Build-in Tank - Using a funnel, pour the correct amount of oil slowly with the gasoline as tank is filled.

#### **Avoiding Fuel Flow Restriction**

IMPORTANT: Adding components to the fuel supply system (filters, valves, fittings, etc.) may restrict the fuel flow. This may cause engine stalling at low speed, and/or a lean fuel condition at high RPM that could cause engine damage.

#### Filling Remote Oil Tank

Remove filler cap and fill with the specified oil. Oil tank capacity is 11.5 liters (3 galllons). Replace filler cap and tighten securely.

IMPORTANT: Always make sure the oil tank caps are threaded on tight. An air leak will prevent oil flow to the engine.

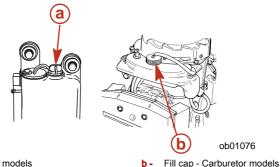


## Filling Engine Mounted Oil Reservoir Tank

NOTE: Filling this tank is only necessary if the oil level should ever drop and the low oil warning system is activated.

- 1. Remove the top cowl.
- Loosen the fill cap on the engine oil reservoir tank. Run the engine until all the air has been vented out of the oil reservoir tank and tank is filled with oil to the point of overflow.
- 3. Re-tighten the fill cap. Stop the engine and replace the top cowl.

## **FUEL AND OIL**



Fill cap - EFI models

## Filling Fuel Tank

## **WARNING**

Avoid serious injury or death from a gasoline fire or explosion. Always stop the engine and do not smoke or allow open flames or sparks in the area while filling fuel tanks.

Fill fuel tanks outdoors away from heat, sparks, and open flames.

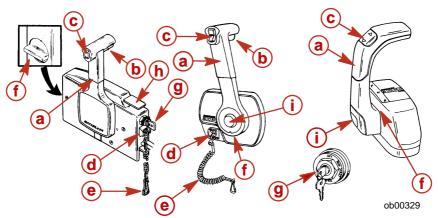
Remove portable fuel tanks from boat to refill them.

Always stop engine before refilling tanks.

Do not completely fill the fuel tanks. Leave approximately 10% of the tank volume unfilled. Fuel will expand in volume as its temperature rises and can leak under pressure if the tank is completely filled.

#### **Remote Control Features**

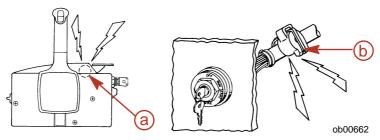
Your boat may be equipped with one of the Mercury Precision or Quicksilver remote controls shown. If not, consult your dealer for a description of the functions and operations of the remote control.



- a Control handle forward, neutral, reverse.
- **b** Neutral release lever
- c Trim/tilt switch (if equipped). Refer to Features & Controls Power Trim and Tilt.
- d Lanyard stop switch Refer to General Information Lanyard Stop Switch.
- e Lanyard Refer to General Information Lanyard Stop Switch.
- Throttle friction adjustment Console controls require cover removal for adjustment.
- g Ignition key switch off, on, start.
- h Fast idle lever Refer to Operation Starting the Engine.
- i Throttle only button Refer to Operation Starting the Engine.

## Warning System - Models with Carburetors

The outboard warning system incorporates a warning horn inside the boat. The warning horn may be located inside the remote control or connected to the ignition key switch.



a - Horn inside remote control

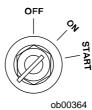
b - Horn inside key switch

#### WARNING SYSTEM OPERATION

The warning horn will emit either a continuous beep or intermittent short beeps. This will alert the operator and help identify the following listed situations.

Warning System		
Function	Sound	Description
Engine Over Temperature	Continuous	Engine Overheat
Low Oil Level	Intermittent	Low Oil Level

When the ignition key is initially turned on, the warning horn will sound for a moment as a test to show the system is working. Failure of this test indicates a problem. Have the outboard checked by your dealer.



#### **ENGINE OVERHEAT**

If the engine overheats, immediately reduce throttle speed to idle. Shift outboard into neutral and check for a steady stream of water coming out of the water pump indicator hole.



If no water is coming out of the water pump indicator hole or flow is intermittent, stop engine and check the cooling water intake holes for obstruction. If no obstruction is found, there may be a blockage in the cooling system or a water pump problem. Have the outboard checked by your dealer. Operating the engine while overheated will cause engine damage.

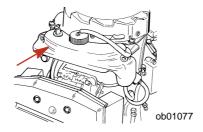
**NOTE:** Should overheating occur and you are stranded, stop the engine and allow it to cool down. This will usually allow some additional low speed (idle) running time before the engine starts to overheat again. Operating an overheated engine will cause engine damage.

If a steady flow of water is coming out of the water pump indicator hole and the engine continues to overheat, consult your dealer. Operating an overheated engine will cause engine damage.

#### LOW OIL LEVEL

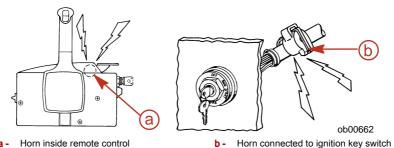
The warning system will be activated when the oil level in the engine mounted oil reservoir drops to the reserve level. There is still oil reserve remaining for 30 minutes of full speed operation.

NOTE: The engine mounted oil reservoir along with the remote oil tank will have to be refilled (refer to Fuel & Oil.)



## Warning System - Models with Electronic Fuel Injection (EFI)

The outboard warning system incorporates a warning horn inside the boat. Remote control models will have the warning horn located inside the remote control or connected to the ignition key switch. Tiller handle models will have the warning horn located in the ignition key panel.



#### WARNING HORN SIGNALS

When the key switch is turned to the "ON" position, the horn will turn on for a moment as a test to show the horn is working.

The warning horn will emit either a continuous beep or intermittent short beeps. This will alert the operator and help identify the following listed situations. For visual display of the specific engine functions and for additional engine data, refer to **SmartCraft Product** information, following.

Warning Horn			
Function	Sound	Description	
Start Up	One Beep	Normal System Test	
Low Oil Reserve	Four Beeps every 2 Minutes	Oil lever is low in the engine mounted oil reservoir. Refill the engine mounted oil reservoir along with the remote oil tank. Refer to <b>Fuel &amp; Oil</b> .	
Water in Fuel	Four Beeps every 2 Minutes	Water in the water separating fuel filter reaches the full level. Water can be removed from the filter. Refer to Maintenance - Fuel System for filter removal.	

Warning Horn			
Function	Sound	Description	
Cooling System Problem	Continuous	Engine Guardian System is activated. Power limit will vary with level of overheat. Shift outboard into neutral and check for a steady stream of water coming out of the water pump indicator hole. If no water is coming out of the water pump indicator hole or flow is intermittent, stop engine and check water intake holes for obstruction. The Guardian System must be RESET before engine will operate at higher speeds. Moving throttle lever back to idle resets the system.	
Oil Level is Critically Low	Continuous	Engine Guardian System is activated. Power will be limited. The oil level is critically low in the engine mounted oil reservoir. Refill the engine mounted oil reservoir along with the remote oil tank.	
Oil Pump Failure	Continuous	Engine Guardian System is activated. Power will be limited. The warning horn is activated if the oil pump should ever stop functioning electrically. No lubricating oil is being supplied to the engine.	
Engine Overspeed	Continuous	The warning horn is activated any time engine speed exceeds the maximum allowable RPM. The system will limit the engine speed to within the allowable range. Engine overspeed indicates a condition that should be corrected. Overspeed could be caused by incorrect propeller pitch, engine height, trim angle, etc.	
Sensor out of Range	Continuous	Engine Guardian System is activated. Power will be limited.	
	Intermittent Beep	. eve. viii be iiiiilea.	

#### **ENGINE GUARDIAN SYSTEM**

The Engine Guardian System monitors the critical sensors on the engine for any early indications of problems. The system will respond to a problem by emitting a continuous beep and/or reducing engine power in order to provide engine protection.

If Guardian System has been activated, reduce throttle speed. The horn will turn off when throttle speed is within the allowable limit. Consult your dealer for assistance.

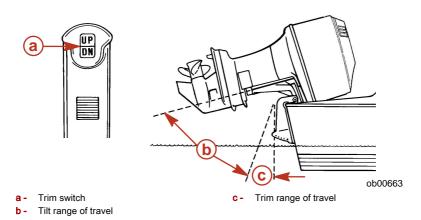
#### SMARTCRAFT PRODUCT

A Mercury SmartCraft System instrument package can be purchased for this outboard. A few of the functions the instrument package will display are engine RPM, coolant temperature, battery voltage, fuel consumption and engine operating hours.

The SmartCraft Instrument package will also aid in Engine Guardian diagnostics. The SmartCraft Instrument package will display critical engine alarm data and potential problems.

#### Power Trim and Tilt

Your outboard has a trim/tilt control called power trim. This enables the operator to easily adjust the position of the outboard by pressing the trim switch. Moving the outboard in closer to the boat transom is called trimming in or down. Moving the outboard further away from the boat transom is called trimming out or up. The term trim generally refers to the adjustment of the outboard within the first 20° range of travel. This is the range used while operating your boat on plane. The term tilt is generally used when referring to adjusting the outboard further up out of the water. With the engine turned off, the outboard can be tilted out of the water. At low idle speed, the outboard can also be tilted up past the trim range to permit, for example, shallow water operation.



#### POWER TRIM OPERATION

With most boats, operating around the middle of the trim range will give satisfactory results. However, to take full advantage of the trimming capability there may be times when you choose to trim your outboard all the way in or out. Along with an improvement in some performance aspects comes a greater responsibility for the operator, and this is being aware of some potential control hazards.

The most significant control hazard is a pull or torque that can be felt on the steering wheel or tiller handle. This steering torque results from the outboard being trimmed so that the propeller shaft is not parallel to the water surface.

## **MARNING**

Avoid possible serious injury or death. When the outboard is trimmed in or out beyond a neutral steering condition, a pull on the steering wheel or tiller handle in either direction may result. Failure to keep a continuous firm grip on the steering wheel or tiller handle when this condition exists can result in loss of boat control as the outboard can turn freely. The boat can now spin out or go into a very tight maximum turn which, if unexpected, can result in occupants being thrown within the boat or out of the boat.

Consider the following lists carefully.

- Trimming In or Down Can:
  - Lower the bow.
  - Result in quicker planing off, especially with a heavy load or a stern heavy boat.
  - Generally improve the ride in choppy water.
  - Increase steering torque or pull to the right (with the normal right hand rotation propeller).
  - In excess can lower the bow of some boats to a point where they begin to plow with their bow in the
    water while on plane. This can result in an unexpected turn in either direction (called bow steering or
    over-steering) if any turn is attempted, or if a significant wave is encountered.

#### **M** WARNING

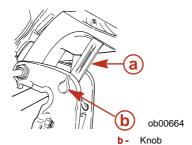
Avoid possible serious injury or death. Adjust outboard to an intermediate trim position as soon as boat is on plane to avoid possible ejection due to boat spin out. Do not attempt to turn boat when on plane if outboard is trimmed extremely in or down and there is a pull on the steering wheel or tiller handle.

- In rare circumstances, the owner may decide to limit the trim in. This can be accomplished by purchasing
  a stainless steel tilt pin from your dealer and inserting it in whatever adjustment hole in the transom
  brackets is desired. The non-stainless steel shipping bolt should not be used in this application other
  than on a temporary basis.
- 2. Trimming Out or Up can:
  - Lift the bow higher out of the water.
  - Generally increase top speed.
  - Increase clearance over submerged objects or a shallow bottom.
  - Increase steering torque or pull to the left at a normal installation height (with the normal right hand rotation propeller).
  - In excess can cause boat porpoising (bouncing) or propeller ventilation.
  - Cause engine overheating if any cooling water intake holes are above the water line.

#### **TILTING OPERATION**

To tilt outboard, shut off the engine and press the trim/tilt switch or auxiliary tilt switch to the up position. The outboard will tilt up until the switch is released or it reaches its maximum tilt position.

- 1. Engage the tilt support lever, by rotating knob to bring the support lever upward.
- 2. Lower outboard to rest on the tilt support lever.
- Disengage the tilt support lever, by raising the outboard off the support lever and rotating the lever down.



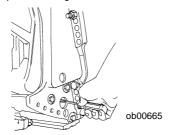
a - Tilt support lever

#### MANUAL TILTING

If the outboard cannot be tilted using the power trim/tilt switch, the outboard can be manually tilted.

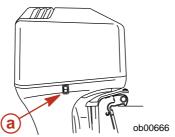
**NOTE:** The manual tilt release valve must be tightened before operating the outboard to prevent the outboard from tilting up during reverse operation.

Turn out the manual tilt release valve 3 turns counterclockwise. This allows manual tilting of the outboard.
 Tilt the outboard to the desired position and tighten the manual tilt release valve.



#### **AUXILIARY TILT SWITCH**

The auxiliary tilt switch can be used to tilt the outboard up or down using the power trim system.



a - Auxiliary tilt switch

#### **SHALLOW WATER OPERATION**

When operating your boat in shallow water, you can tilt the outboard beyond the maximum trim range to prevent hitting bottom.

- 1. Reduce engine speed below 2000 RPM.
- 2. Tilt outboard up. Make sure all the water intake holes stay submerged at all times.
- 3. Operate the engine at slow speed only. If engine speed exceeds 2000 RPM, the outboard will automatically return down to the maximum trim range.

#### **OPFRATION**

#### **Pre-Starting Check List**

- Operator knows safe navigation, boating, and operating procedures.
- An approved personal flotation device of suitable size for each person aboard and readily accessible (it is the law).
- A ring type life buoy or buoyant cushion designed to be thrown to a person in the water.
- Know the boats maximum load capacity. Look at the boat capacity plate.
- · Fuel supply OK.
- Oil supply (oil injection) OK.
- Arrange passengers and load in the boat so the weight is distributed evenly and everyone is seated in a
  proper seat.
- Tell someone where you are going and when you expect to return.
- It is illegal to operate a boat while under the influence of alcohol or drugs.
- · Know the waters and area you will be boating; tides, currents, sand bars, rocks, and other hazards.
- Make inspection checks listed in Maintenance Inspection and Maintenance Schedule.

#### **Operating In Freezing Temperatures**

When using your outboard or having your outboard moored in freezing or near freezing temperatures, keep the outboard tilted down at all times so the gearcase is submerged. This prevents trapped water in gearcase from freezing and causing possible damage to the water pump and other components.

If there is a chance of ice forming on the water, the outboard should be removed and drained completely of water. If ice should form at the water level inside the outboard driveshaft housing, it will block water flow to the engine causing possible damage.

## Operating In Salt Water Or Polluted Water

We recommend that you flush the internal water passages of your outboard with fresh water after each use in salt or polluted water. This will prevent a buildup of deposits from clogging the water passages. Refer to **Maintenance** - Flushing The Cooling System.

If you keep your boat moored in the water, always tilt the outboard so the gearcase is completely out of water (except in freezing temperatures) when not in use.

Wash the outboard exterior and flush out the exhaust outlet of the propeller and gearcase with fresh water after each use. Each month, spray Mercury Precision or Quicksilver Corrosion Guard on external metal surfaces. Do not spray on corrosion control anodes as this will reduce the effectiveness of the anodes.

## Operating at High Elevations

#### **ENGINES WITH CARBURETORS**

IMPORTANT: To prevent serious damage to the engine caused by a lean fuel mixture, DO NOT operate your outboard (if the jets were changed for high elevation) at a lower elevation unless the jets are changed again to correspond to the new elevation.

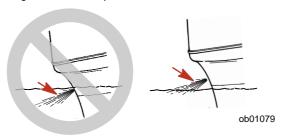
Operating your outboard at an elevation higher than 750 m (2500 ft.) above sea level may require a carburetor jet change and/or different pitch propeller. Consult your dealer. This will reduce the normal performance loss experienced as a result of reduced oxygen in the air causing an overly rich fuel mixture.

#### ENGINES WITH ELECTRONIC FUEL INJECTION (EFI)

Your engine automatically compensates for high elevation changes. A propeller with a different pitch may be required to help reduce the normal performance loss experienced as a result of reduced oxygen in the air. Consult your dealer.

### Setting Trim Angle While Running Engine at Idle Speed

The exhaust relief hole on the outboard may become submerged if the outboard is trimmed full-in while running at idle speed. This will cause exhaust restriction, rough idle, excessive smoke, and fouled spark plugs. If this condition exists, trim the outboard up until the exhaust relief hole is out of the water. The outboard should be lowered for accelerating from a standing start or from idle speed.



# **Engine Break-in Procedure**

# **A CAUTION**

Severe damage to the engine can result by not complying with the Engine Break-in Procedure.

#### GASOLINE/OIL BREAK-IN MIXTURE

**Models with Electronic Fuel Injection (EFI) -** Do not use pre-mixed gas and oil during break-in. Oil from the oil injection system will supply adequate lubrication during engine break-in.

Models with Carburetors - Use a 50:1 (2%) gasoline/oil mixture in the fuel tank for the first 114 liters (30 gallons) of fuel.

#### **BREAK-IN PROCEDURE**

- 1. For the first hour of operation, allow the engine to warm up for 30-60 seconds.
  - Run the engine at varied throttle settings, the majority of the time between 3000 and 4500 RPM or three-quarter throttle.
  - b. Change engine speed approximately every two minutes, and avoid continuous operation at idle speed for more than ten minutes. Short bursts of full throttle for periods up to ten seconds are acceptable.
  - c. Avoid trimming the outboard out (up) beyond a vertical trim position during operation.

**NOTE:** It is the driver's responsibility to always drive in a safe manner. Improper trim angle of the outboard when driving at speed can be difficult and dangerous. The purpose of specifying trim angle is to help guide the operator in determining how to put the propel load on the engine. They are intended to be guidelines and do not suggest or require unsafe boat operation.

2. For the next three hours of operation, change engine speed every ten minutes.

# Starting The Engine

Before starting, read the Pre-Starting Check List, Special Operating Instructions, and Engine Break-in Procedure in the Operation Section.

# **A CAUTION**

Never start or operate your outboard (even momentarily) without water circulating through all the cooling water intake holes in the gearcase to prevent damage to the water pump (running dry) or overheating of the engine.

1. Lower the outboard to the vertical operating position. Make sure all cooling water intake holes are submerged.



2. Open fuel tank vent screw (in filler cap) on manual venting type fuel tanks.



IMPORTANT: To prevent engine flooding, do not squeeze the primer bulb after engine has warmed up.

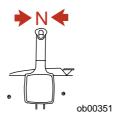
3. Squeeze the fuel line primer bulb several times until it feels firm.



4. Set the lanyard stop switch to RUN position. Refer to General Information - Lanyard Stop Switch.

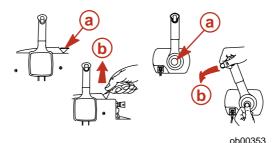


5. Shift outboard to neutral (N) position.



6. Starting procedure:

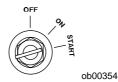
**NOTE:** Models with Electronic Fuel Injection (EFI) - Do not advance the fast idle lever or throttle only feature for starting. The electronic starting system will automatically prime (choke) the engine and increase idle speed for starting.



a - Fully closed position

b - Maximum fast idle speed position

EFI Engines - Turn ignition key to the "START" position. If engine fails to start in ten seconds, return
key to on position, wait 30 seconds and try again.



- Carbureted Engines Turn ignition key to the "ON" position. Turn the key to "START" position and start the engine. If engine fails to start in ten seconds, wait 30 seconds and try again. After starting, keep engine speed below 2500 RPM to prevent engine over-speed.
- Cold Engine (Carbureted) Advance the fast idle speed lever or throttle only feature to an approximate
  halfway (1/2) setting. Turn ignition key to the "ON" position. Push in on the key and hold in for 6 seconds
  to prime the engine before cranking. Turn the key to "START" position and start the engine. If engine
  fails to start in ten seconds, wait 30 seconds and try again. If engine begins to stall, re-prime (push key
  in). After starting, keep engine sped below 2500 RPM to prevent engine over-speed.
- Starting Flooded Engine (Carbureted) Advance the fast idle speed lever or throttle only feature to the
  full maximum position. Without activating primer, crank engine for 10 seconds. Wait 30 seconds and
  repeat until engine starts. Immediately start to reduce engine speed after engine starts.
- 7. After engine starts, check for a steady stream of water flowing out of the water pump indicator hole.

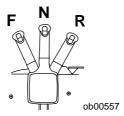
IMPORTANT: If no water is coming out of the water pump indicator hole, stop engine and check cooling water intake for obstruction. No obstruction may indicate a water pump failure or blockage in the cooling system. These conditions will cause the engine to overheat. Have the outboard checked by your dealer. Operating the engine while overheated may cause serious engine damage.



## Gear Shifting

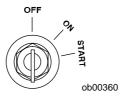
IMPORTANT: Observe the following:

- Never shift outboard into gear unless engine speed is at idle.
- Do not shift outboard into reverse when the engine is not running.
- Your outboard has three gear shift positions to provide operation. Forward (F), Neutral (N) and Reverse (R).
- When shifting, always stop at neutral position and allow the engine speed to return to idle.
- Always shift outboard into gear with a guick motion.
- After shifting outboard into gear, advance the lever further to increase speed.



# Stopping The Engine

Reduce engine speed and shift outboard to neutral position. Turn ignition key to "OFF" position.

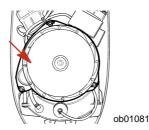


# **Emergency Starting**

NOTE: Models with Electronic Fuel Injection cannot be started manually.

If the starter system fails, use the spare starter rope (provided) and follow procedure.

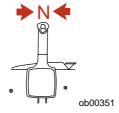
1. Remove flywheel cover.



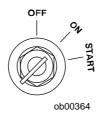
# **▲ WARNING**

When using emergency starter rope to start engine, the start in gear protection device is inoperative. Make sure to set the outboard gear shift into neutral to prevent outboard from starting in gear. Sudden unexpected acceleration could result in serious injury or death.

2. Shift outboard to neutral (N) position.



3. Turn the ignition key to "ON" position.



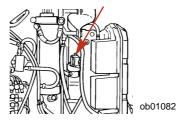
# **WARNING**

To prevent getting an electrical shock, do not touch any ignition component, wiring, or spark plug wire when starting or running the engine.

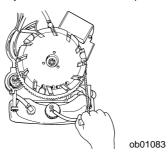
# **WARNING**

The exposed moving flywheel can cause serious injury. Keep your hands, hair, clothing, tools, and other objects away from engine when starting or running the engine. Do not attempt to reinstall the flywheel cover or top cowl when engine is running.

4. If engine is cold, push in the fuel primer button for 6 seconds to prime the engine.



5. Place the starter rope knot into the flywheel notch and wind the rope clockwise around the flywheel.



6. Pull the starter rope to start the engine.

#### **Outboard Care**

To keep your outboard in the best operating condition, it is important that your outboard receive the periodic inspections and maintenance listed in the Inspection and Maintenance Schedule. We urge you to keep it maintained properly to ensure the safety of you and your passengers, and retain its dependability.

### **▲ WARNING**

Neglected inspection and maintenance service of your outboard or attempting to perform maintenance or repair on your outboard if you are not familiar with the correct service and safety procedures could cause personal injury, death, or product failure.

Record maintenance performed in Maintenance Log at the back of this book. Save all maintenance work orders and receipts.

#### SELECTING REPLACEMENT PARTS FOR YOUR OUTBOARD

We recommend using original Mercury Precision or Quicksilver replacement parts and Genuine Lubricants.

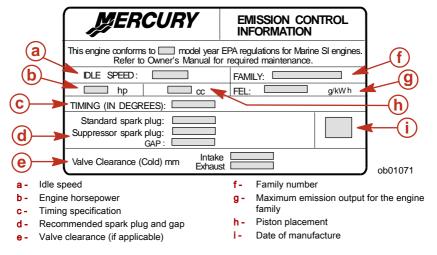
### WARNING

Using a replacement part that is inferior to the original part could result in personal injury, death, or product failure.

#### **EPA Emissions**

#### **EMISSION CERTIFICATION LABEL**

An emission certification label, showing emission levels and engine specifications directly related to emissions, is placed on the engine at time of manufacture.



#### OWNER RESPONSIBILITY

The owner/operator is required to have routine engine maintenance performed to maintain emission levels within prescribed certification standards.

The owner/operator is not to modify the engine in any manner that would alter the horsepower or allow emissions levels to exceed their predetermined factory specifications.

# Inspection And Maintenance Schedule BEFORE FACH USE

- · Check that lanyard stop switch stops the engine.
- Visually inspect the fuel system for deterioration or leaks.
- Check outboard for tightness on transom.
- Check steering system for binding or loose components.
- Visually check steering link rod fasteners for proper tightness. See Maintenance Steering Link Rod Fasteners.
- · Check propeller blades for damage.

#### AFTER EACH USE

- Flush out the outboard cooling system if operating in salt or polluted water. See Flushing the Cooling System.
- Wash off all salt deposits and flush out the exhaust outlet of the propeller and gearcase with fresh water if
  operating in salt water.

#### EVERY 100 HOURS OF USE OR ONCE YEARLY, WHICHEVER OCCURS FIRST

- · Lubricate all lubrication points. Lubricate more frequently when used in salt water. See Lubrication Points.
- Check engine fuel filter for contaminants Carburetor models. See Fuel System.
- Replace spark plugs at first 100 hours or first year. After that, inspect spark plugs every 100 hours or once
  yearly. Replace spark plugs as needed. See Spark Plug Inspection and Replacement.
- Replace water separating fuel filter EFI models. See Fuel System.
- Check corrosion control anode. Check more frequently when used in salt water. See Corrosion Control
  Anodes.
- Drain and replace gearcase lubricant. See Gearcase Lubrication.
- Lubricate splines on the drive shaft and shift shaft.<sup>1</sup>
- Check power trim fluid. See Checking Power Trim Fluid.
- Inspect battery. See Battery Inspection.
- Check control cable adjustments.<sup>1</sup>
- Check tightness of bolts, nuts, and other fasteners.
- Replace water pump impeller (more often if overheating occurs or reduced water pressure is noted.)<sup>1</sup>.

#### BEFORE PERIODS OF STORAGE

· Refer to Storage procedure. See **Storage** section.

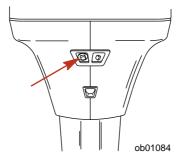
## Flushing The Cooling System

Flush the internal water passages of the outboard with fresh water after each use in salt, polluted, or muddy water. This will help prevent a buildup of deposits from clogging the internal water passages.

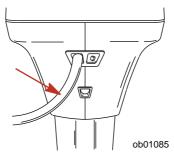
**NOTE:** Engine can be stopped or running at idle speed when flushing the cooling system. Do not flush engine using a water system that exceeds 310.26 kPa (45 psi)

1. Remove the plug from fitting in the bottom cowl.

<sup>1.</sup> These items should be serviced by an authorized dealer.



2. Attach a water hose to the fitting. Turn on the water and flush for 3 to 5 minutes.



# Top Cowl Removal And Installation REMOVAL

1. Pull out the front cowl latch.



2. Lift up the rear cowl latch. Remove the top cowl.



### **INSTALLATION**

- 1. Lower top cowl into position over engine.
- 2. Push down the rear cowl latch to lock down the rear and push in the front cowl latch to lock down the front.

### **Fuel System**

# **A WARNING**

Avoid serious injury or death from gasoline fire or explosion. Carefully follow all fuel system service instructions. Always stop the engine and do not smoke or allow open flames or sparks in the area while servicing any part of the fuel system.

Before servicing any part of the fuel system, stop engine and disconnect the battery. Drain the fuel system completely. Use an approved container to collect and store fuel. Wipe up any spillage immediately. Material used to contain spillage must be disposed of in an approved receptacle. Any fuel system service must be performed in a well ventilated area. Inspect any completed service work for sign of fuel leakage.

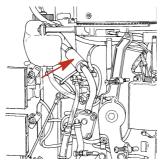
#### **FUEL LINE INSPECTION**

Visually inspect the fuel line and primer bulb for cracks, swelling, leaks, hardness, or other signs of deterioration or damage. If any of these conditions are found, the fuel line or primer bulb must be replaced.

#### FUEL LINE FILTER - MODELS WITH CARBURETORS

Inspect the fuel line filter. If the filter appears to be contaminated, remove and replace.

IMPORTANT: Visually inspect for fuel leakage from the filter connections by squeezing the primer bulb until firm, forcing fuel into the filter.

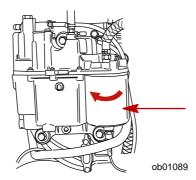


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# WATER SEPARATING FUEL FILTER - MODELS WITH ELECTRONIC FUEL INJECTION (EFI)

**NOTE:** The warning system will turn on when water in the fuel filter reaches the full level. See **Features & Controls** - **Warning System**.

The water separating fuel filter removes moisture and also debris from the fuel. If the filter becomes filled with water, the water can be removed. If the filter becomes plugged with debris, the filter must be replaced with a new filter



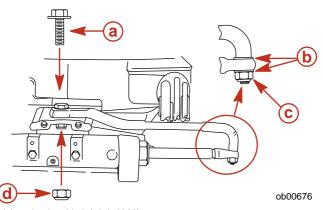
- Remove and replace filter as follows:
  - a. Turn ignition key switch to "OFF" position.
  - b. Disconnect wire at bottom of filter.
  - c. Remove filter by turning the filter clockwise. Tip the filter to drain fluid in a suitable container.
  - d. Lubricate the sealing ring on the filter with oil. Thread on the filter and tighten securely by hand. Reconnect the wire to the filter.

### Steering Link Rod Fasteners

IMPORTANT: The steering link rod that connects the steering cable to the engine must be fastened using special washer head bolt ("a" - Part Number 10-849838) and self-locking nylon insert locknuts ("c" & "d" - Part Number 11-826709113). These locknuts must never be replaced with common nuts (non-locking) as they will work loose and vibrate off freeing the link rod to disengage.

# **WARNING**

Disengagement of a steering link rod can result in the boat taking a full, sudden, sharp turn. This potentially violent action can cause occupants to be thrown overboard exposing them to serious injury or death.



- a Special washer head bolt (10-849838)
- b Flat washer (2)
- C Nylon insert locknut (11-826709113)
- d Nylon insert locknut (11-826709113)

Description	Nm	lb. in.	lb. ft.
Special washer head bolt	27		20
Nylon insert locknut "d"	27		20
Nylon insert locknut "c"	Tighten until seats, then back off 1/4 turn		

Assemble steering link rod to steering cable with two flat washers and self-locking nylon insert locknut. Tighten locknut until it seats, then back nut off 1/4 turn.

Assemble steering link rod to engine with special washer head bolt and self-locking nylon insert locknut. First torque bolt, then torque locknut to specifications.

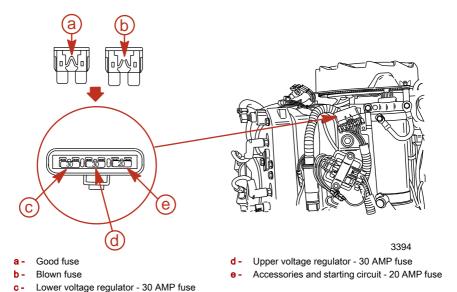
# **Fuse Replacement**

#### MODELS WITH CARBURETORS

#### IMPORTANT: Always carry spare 20 and 30 AMP fuses.

The electrical wiring circuits on the outboard are protected from overload by fuses in the wiring. If a fuse is blown, try to locate and correct the cause of the overload. If the cause is not found, the fuse may blow again.

 Open the fuse holder and look at the silver colored band inside the fuse. If band is broken, replace the fuse. Replace fuse with a new fuse with the same rating.

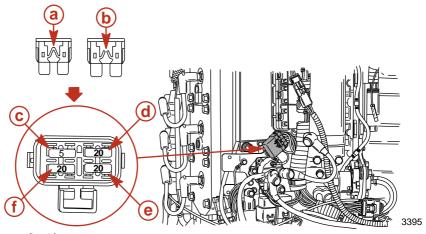


### MODELS WITH ELECTRONIC FUEL INJECTION (EFI)

#### IMPORTANT: Always carry spare 5 and 20 AMP fuses.

The electrical wiring circuits on the outboard are protected from overload by fuses in the wiring. If a fuse is blown, try to locate and correct the cause of the overload. If the cause is not found, the fuse may blow again.

 Open the fuse holder and look at the silver colored band inside the fuse. If band is broken, replace the fuse. Replace fuse with a new fuse with the same rating.



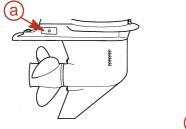
- a Good fuse
- b Blown fuse
- c SmartCraft data bus circuit 5 AMP fuse
- d Accessories 20 AMP fuse
- e Ignition coil circuit 20 AMP fuse
- f Electric fuel pump/ECM driver power/oil pump circuit 20 AMP fuse

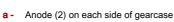
### **Corrosion Control Anode**

Your outboard has corrosion control anodes at different locations. An anode helps protect the outboard against galvanic corrosion by sacrificing its metal to be slowly eroded instead of the outboard metals.

Each anode requires periodic inspection, especially in salt water which will accelerate the erosion. To maintain this corrosion protection, always replace the anode before it is completely eroded. Never paint or apply a protective coating on the anode as this will reduce effectiveness of the anode.

The gearcase has two corrosion control anodes, one on each side. A third anode is installed on the bottom of the transom bracket assembly.



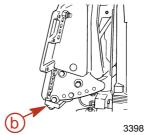


Anode on transom bracket assembly



The battery should be inspected at periodic intervals to ensure proper engine starting capability.

IMPORTANT: Read the safety and maintenance instructions which accompany your battery.



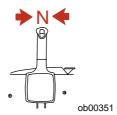
- 1. Turn off the engine before servicing the battery.
- 2. Add water as necessary to keep the battery full.
- 3. Make sure the battery is secure against movement.
- Battery cable terminals should be clean, tight, and correctly installed. Positive to positive and negative to negative.
- Make sure the battery is equipped with a nonconductive shield to prevent accidental shorting of battery terminals.

### **Propeller Replacement**

# **A WARNING**

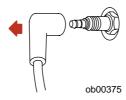
If the propeller shaft is rotated while the engine is in gear, there is the possibility that the engine will crank over and start. To prevent this type of accidental engine starting and possible serious injury caused from being struck by a rotating propeller, always shift outboard to neutral position and remove spark plug leads when you are servicing the propeller.

Shift outboard to neutral (N) position.



#### IMPORTANT: Refer to Spark Plug Inspection and Replacement for removing spark plug leads.

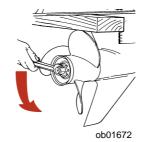
2. Remove spark plug leads to prevent engine from starting.



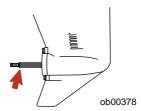
3. Straighten the bent tabs on the propeller nut retainer.



4. Place a block of wood between gearcase and propeller to hold propeller and remove propeller nut.

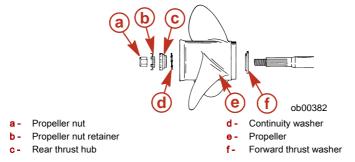


- Pull propeller straight off shaft. If propeller is seized to the shaft and cannot be removed, have the propeller removed by an authorized dealer.
- Coat the propeller shaft with Quicksilver or Mercury Precision Lubricants Anti-Corrosion Grease or 2-4-C with Teflon.

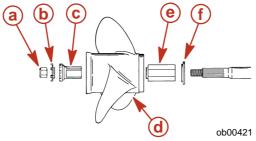


IMPORTANT: To prevent the propeller hub from corroding and seizing to the propeller shaft (especially in salt water), always apply a coat of the recommended lubricant to the entire propeller shaft at the recommended maintenance intervals and also each time the propeller is removed.

 Flo-Torq I Drive Hub Propellers - Install forward thrust hub, propeller, continuity washer, rear thrust hub, propeller nut retainer, and propeller nut onto the shaft.



8. Flo-Torq II Drive Hub Propellers - Install forward thrust hub, replaceable drive sleeve, propeller, thrust hub, propeller nut retainer and propeller nut onto the shaft.

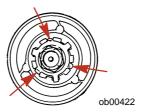


- a Propeller nut
- **b** Propeller nut retainer
- c Rear thrust hub

- d Propeller
- e Replaceable drive sleeve
- f Forward thrust hub
- 9. Place a block of wood between gearcase and propeller and torque propeller nut to specifications.

Description	Nm	lb. in.	lb. ft.
Propeller nut	75		55

10. Secure propeller nut by bending three of the tabs into the thrust hub grooves.



# Spark Plug Inspection and Replacement

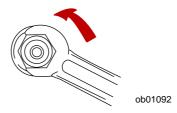
# **WARNING**

Avoid serious injury or death from fire or explosion caused by damaged spark plug boots. Damaged spark plug boots can emit sparks. Sparks can ignite fuel vapors under the engine cowl. To avoid damaging spark plug boots, do not use any sharp object or metal tool such as pliers, screwdriver, etc. to remove spark plug boots.

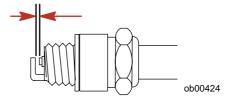
1. Remove the spark plug leads. Twist the rubber boots slightly and pull off.



Remove the spark plugs to inspect. Replace spark plug if electrode is worn or the insulator is rough, cracked, broken, blistered or fouled.



3. Set the spark plug gap to specifications, if applicable. See General Information - Specifications.



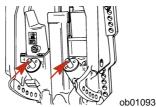
Spark Plug	
Spark plug gap	1.0 mm (0.040 in.)

4. Before installing spark plugs, clean off any dirt on the spark plug seats. Install plugs finger tight, and then tighten 1/4 turn or torque to specifications.

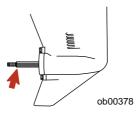
Description	Nm	lb. in.	lb. ft.
Spark plug	27		20

### **Lubrication Points**

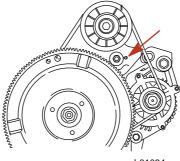
- Lubricate the following with Quicksilver or Mercury Precision Lubricants Special Lubricant 101.
  - Trim Ball Ends Turn the ball ends to work the lubricant into the ball sockets.



- 2. Lubricate the following with Quicksilver or Mercury Precision Lubricants Anti-Corrosion Grease or 2-4-C with Teflon.
  - Propeller Shaft Refer to Propeller Replacement for removal and installation of the propeller. Coat the entire propeller shaft with lubricant to prevent the propeller hub from corroding and seizing to the shaft.

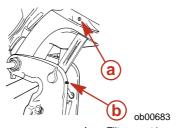


- Lubricate the following with Quicksilver or Mercury Precision Lubricants 2-4-C with Teflon or Special Lubricant 101.
  - · Alternator Belt Tensioner Pivot Shaft (EFI Models) Lubricate through fitting.



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- · Swivel Bracket Lubricate through fitting.
- · Tilt Support Lever Lubricate through fitting.



a - Swivel bracket

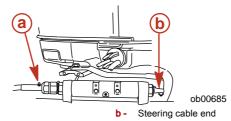
- b Tilt support lever
- · Tilt Tube Lubricate through fitting



# **WARNING**

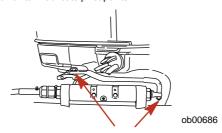
The end of the steering cable must be fully retracted into the outboard tilt tube before adding lubricant. Adding lubricant to steering cable when fully extended could cause steering cable to become hydraulically locked. A hydraulically locked steering cable will cause loss of steering control, possibly resulting in serious injury or death.

Steering Cable Grease Fitting (If Equipped) - Rotate steering wheel to fully retract the steering cable
end into the outboard tilt tube. Lubricate through fitting.



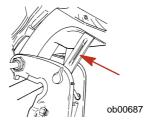
- a Fitting
- Steering Link Rod Pivot Points Lubricate pivot points.

Lubricate the following with light weight oil.

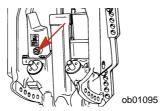


### **Checking Power Trim Fluid**

1. Tilt outboard to the full up position and engage the tilt support lever.



Remove fill cap and check fluid level. The fluid level should be even with the bottom of the fill hole. Add
Quicksilver or Mercury Precision Lubricants Power Trim & Steering Fluid. If not available, use automotive
(ATF) automatic transmission fluid.



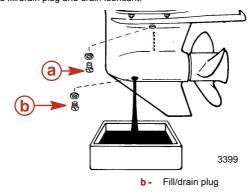
### **Gearcase Lubrication**

When adding or changing gearcase lubricant, visually check for the presence of water in the lubricant. If water is present, it may have settled to the bottom and will drain out prior to the lubricant, or it may be mixed with the lubricant, giving it a milky colored appearance. If water is noticed, have the gearcase checked by your dealer. Water in the lubricant may result in premature bearing failure or, in freezing temperatures, will turn to ice and damage the gearcase.

Examine the drained gearcase lubricant for metal particles. A small amount of metal particles indicates normal gear wear. An excessive amount of metal filings or larger particles (chips) may indicate abnormal gear wear and should be checked by an authorized dealer.

#### DRAINING GEARCASE

- 1. Place outboard in a vertical operating position.
- 2. Place drain pan below outboard.
- 3. Remove vent plug and fill/drain plug and drain lubricant.



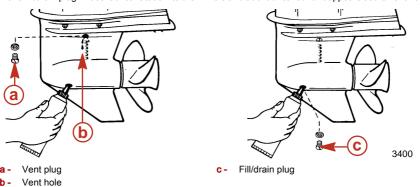
#### **GEARCASE LUBRICANT CAPACITY**

Vent plug

Gearcase lubricant capacity is approximately 710 ml (24 fl. oz.).

#### CHECKING LUBRICANT LEVEL AND REFILLING GEARCASE

- 1. Place outboard in a vertical operating position.
- 2. Remove vent plug.
- 3. Remove fill/drain plug. Place lubricant tube into the fill hole and add lubricant until it appears at the vent hole.



#### IMPORTANT: Replace sealing washers if damaged.

- 4. Stop adding lubricant. Install the vent plug and sealing washer before removing the lubricant tube.
- 5. Remove lubricant tube and reinstall cleaned fill/drain plug and sealing washer.

# **Submerged Outboard**

A submerged outboard will require service within a few hours by an authorized dealer once the outboard is recovered from the water. This immediate attention by a servicing dealer is necessary once the engine is exposed to the atmosphere to minimize internal corrosion damage to the engine.

### STORAGE

### Storage Preparation

The major consideration in preparing your outboard for storage is to protect it from rust, corrosion, and damage caused by freezing of trapped water.

The following storage procedures should be followed to prepare your outboard for out of season storage or prolonged storage (two months or longer).

# **A CAUTION**

Never start or operate your outboard (even momentarily) without water circulating through all the cooling water intake holes in the gearcase to prevent damage to the water pump (running dry) or overheating of the engine.

#### **FUEL SYSTEM**

IMPORTANT: Gasoline containing alcohol (ethanol or methanol) can cause a formation of acid during storage and can damage the fuel system. If the gasoline being used contains alcohol, it is advisable to drain as much of the remaining gasoline as possible from the fuel tank, remote fuel line, and engine fuel system.

Fill the fuel tank and engine fuel system with treated (stabilized) fuel to help prevent formation of varnish and gum. Proceed with following instructions.

- Portable Fuel Tank Pour the required amount of gasoline stabilizer (follow instructions on container) into fuel tank. Tip fuel tank back and forth to mix stabilizer with the fuel.
- Permanently Installed Fuel Tank Pour the required amount of gasoline stabilizer (follow instructions on container) into a separate container and mix with approximately one quart (one liter) of gasoline. Pour this mixture into fuel tank
- Place the outboard in water or connect flushing attachment for circulating cooling water. Run the engine for ten minutes to fill the engine fuel system.

# Protecting Internal Engine Components CARBURETOR MODELS

Remove carburetor cover.

**NOTE:** Before performing the following steps, make sure the fuel system has been prepared for storage. Refer to **Fuel System**, preceeding.

- 2. Place the outboard in water or connect flushing attachment for circulating cooling water. Start the engine and let it run in neutral to warm up.
- 3. With engine running at fast idle, stop the fuel flow by kinking the remote fuel line and run engine until it stops. This will drain the fuel system. When engine begins to stall, quickly spray Quicksilver or Mercury Precision Parts Storage Seal into carburetors until engine stops from lack of fuel.
- Remove the spark plugs and add approximately 30 ml (1 oz.) of engine oil into each spark plug hole. Rotate
  the flywheel manually several times to distribute the oil in the cylinders. Reinstall spark plugs.

### **ELECTRONIC FUEL INJECTION (EFI)**

**NOTE:** Before performing the following steps, make sure the fuel system has been prepared for storage. Refer to **Fuel System**, preceeding.

- Remove the spark plugs and add approximately 30 ml (1 oz.) of engine oil into each spark plug hole. Rotate
  the flywheel manually several times to distribute the oil in the cylinders. Reinstall spark plugs.
- Remove the water separating fuel filter and empty contents in a suitable container. Refer to Maintenance section for removal and installation of filter. Replace fuel filter annually, every 100 hours of operation, or if large amount of fuel contamination is present.

### **Protecting External Outboard Components**

- · Lubricate all outboard components listed in Maintenance Inspection and Maintenance Schedule.
- · Touch up any paint nicks. See your dealer for touch-up paint.
- Spray Quicksilver or Mercury Precision Lubricants Corrosion Guard on external metal surfaces (except corrosion control anodes).

## **STORAGE**

#### Gearcase

Drain and refill the gearcase lubricant (refer to Maintenance - Gearcase Lubrication).

# Positioning Outboard For Storage

Store outboard in an upright (vertical) position to allow water to drain out of outboard.

# **A CAUTION**

If outboard is stored tilted up in freezing temperature, trapped cooling water or rain water that may have entered the propeller exhaust outlet in the gearcase could freeze and cause damage to the outboard.

# **Battery Storage**

- Follow the battery manufacturer's instructions for storage and recharging.
- · Remove the battery from the boat and check water level. Recharge if necessary.
- Store the battery in a cool, dry place.
- · Periodically check the water level and recharge the battery during storage.

### TROUBLESHOOTING

# Starter Motor Will Not Crank the Engine POSSIBLE CAUSES

- Blown 20 Amp fuse in the starting circuit. Refer to Maintenance.
- Outboard is not shifted to neutral position.
- Weak battery or battery connections are loose or corroded.
- · Ignition key switch failure.
- · Wiring or electrical connection faulty.
- · Starter motor solenoid or slave solenoid failure.

# **Engine Will Not Start**

#### **POSSIBLE CAUSES**

- Lanyard stop switch not in "RUN" position.
- Incorrect starting procedure. Refer to Operation section.
- Old or contaminated gasoline.
- · Engine flooded. Refer to Operation section.
- Fuel is not reaching the engine.
  - a. Fuel tank is empty.
  - b. Fuel tank vent not open or restricted.
  - c. Fuel line is disconnected or kinked.
  - d. Primer bulb not squeezed.
  - e. Primer bulb check valve is faulty.
  - f. Fuel filter is obstructed. Refer to Maintenance section.
  - g. Fuel pump failure.
  - h. Fuel tank filter obstructed.
- · Blown 20 Amp fuse (EFI Models). Refer to Maintenance section.
- Ignition system component failure.
- Wiring or electrical connection faulty.
- Spark plugs fouled or defective. Refer to Maintenance section.

# Engine Runs Erratically

## POSSIBLE CAUSES

- Spark plugs fouled or defective. Refer to Maintenance section.
- Incorrect setup and adjustments.
- Fuel is being restricted to the engine.
  - a. Engine fuel filter is obstructed. Refer to Maintenance section.
  - b. Fuel tank filter obstructed.
  - Stuck anti-siphon valve on built in fuel tank.
  - d. Fuel line is kinked or pinched.
  - e. Injector plugged.
- Fuel pump failure.
- Ignition system component failure.

# Performance Loss Possible Causes

· Throttle not fully open.

# **TROUBLESHOOTING**

- · Damaged or improper size propeller.
- · Incorrect engine timing, adjustments, or setup.
- Boat overloaded or load improperly distributed.
- · Excessive water in bilge.
- Boat bottom is dirty or damaged.

# Battery Will Not Hold Charge POSSIBLE CAUSES

- · Battery connections are loose or corroded.
- Low electrolyte level in battery.
- · Worn out or inefficient battery.
- · Excessive use of electrical accessories.
- · Defective rectifier, alternator, or voltage regulator.
- EFI models Open circuit in the alternator output wire (fused link).

# OWNER SERVICE ASSISTANCE

### Local Repair Service

Always return your outboard to your local authorized dealer should the need for service arise. Only he has the factory trained mechanics, knowledge, special tools, equipment, and genuine parts and accessories to properly service your engine should the need occur. He knows your engine best.

## Service Away From Home

If you are away from your local dealer and the need arises for service, contact the nearest authorized dealer. Refer to the Yellow Pages of the telephone directory. If, for any reason, you cannot obtain service, contact the nearest Mercury Marine Service Office.

## Parts And Accessories Inquiries

All inquiries concerning genuine replacement parts and accessories should be directed to your local authorized dealer. The dealer has the necessary information to order parts and accessories for you. When inquiring on parts and accessories, the dealer requires the model and serial number to order the correct parts.

#### Service Assistance

Your satisfaction with your outboard product is very important to your dealer and to us. If you ever have a problem, question or concern about your outboard product, contact your dealer or any authorized Mercury Marine dealership. If additional assistance is required, take these steps.

- Talk with the dealership's sales manager or service manager. If this has already been done, then contact the owner of the dealership.
- Should you have a question, concern, or problem that cannot be resolved by your dealership, please contact Mercury Marine Service Office for assistance. Mercury Marine will work with you and your dealership to resolve all problems.

The following information will be needed by the service office:

- Your name and address
- Daytime telephone number
- Model and serial number of your outboard
- · The name and address of your dealership
- Nature of problem

## Mercury Marine Service Offices

For assistance, call, fax, or write. Please include your daytime telephone number with mail and fax correspondence.

United States		
Telephone	(920) 929-5040	Mercury Marine
Fax	(920) 929-5893	W6250 W. Pioneer Road P.O. Box 1939
Website	www.mercurymarine.com	Fond du Lac, WI 54936-1939

Canada		
Telephone	(905) 567-6372	Mercury Marine Ltd.
Fax	(905) 567-8515	2395 Meadowpine Blvd. Mississauga, Ontario L5N 7W6 Canada

# OWNER SERVICE ASSISTANCE

Australia, Pacific		
Telephone	(61) (3) 9791-5822	Mercury Marine Australia
Fax	(61) (3) 9793-5880	132-140 Frankston Road Dandenong, Victoria 3164 Australia

Europe, Middle East, Africa		
Telephone	(32) (87) 32 • 32 • 11	Marine Power - Europe, Inc. Parc Industriel de Petit-Rechain
Fax	(32) (87) 31 • 19 • 65	B-4800 Verviers, Belgium

Mexico, Central America, South America, Caribbean		
Telephone	(954) 744-3513	Mercury Marine
Fax	(954) 744-3535	11650 Interchange Circle North Miramar, FL 33025 U.S.A.

Japan		
Telephone	81-053-423-2500	Mercury Marine - Japan
Fax	81-053-423-2510	Anshin-cho 283-1 Hamamatsu Shizuoka-ken, Japan 435-0005 Japan

Asia, Singapore		
Telephone	5466160	Mercury Marine Singapore
Fax	5467789	72 Loyang Way Singapore, 508762