OPERATION & MAINTENANCE MANUAL

THRUSTER
T24 • T28 • T33 • T45

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The description and specifications contained herein were in effect at the time this manual was approved for printing. Mercury Marine, whose policy is one of continued improvement, reserves the right to discontinue models at any time, to change specifications, designs, methods or procedures without notice and without incurring obligation.

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GENERAL INFORMATION

BEFORE OPERATING YOUR ELECTRIC FISHING MOTOR

Read this manual carefully. Learn how to operate your electric fishing motor properly. If you have any questions, contact your dealer.

Safety and operating information that is practiced along with using good common sense can help prevent personal injury and product damage.

This manual uses the following safety alerts to draw your attention to special safety instructions that should be followed.

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<th>⚠️ DANGER</th>
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<td>DANGER – Immediate hazards which WILL result in severe personal injury or death.</td>
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<th>⚠️ WARNING</th>
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<td>CAUTION – Hazards or unsafe practices which could result in minor injury or product or property damage.</td>
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T24, T28J, T28E AND T33J MODELS

1. Twist Grip Handle – Controls on–off, forward, reverse and speed.

2. Height Adjustment Clamp – Holds the motor at the recommended operating depth.

3. Steering Tension Knob – Adjusts to provide the desired steering friction.


5. Tilt Button (T24 Models) – Press button in to tilt up the motor and to set the operating angle of the motor.

6. Tilt Pin (T28J, T28E and T33J Models) – Adjusts the operating angle of the motor.

7. Set Screws – These screws can be loosened to reposition the twist grip handle for more comfortable reach.
T33V AND T45V MODELS

1 Height Adjustment Clamp – Holds the motor at the recommended operating depth.

2 Telescoping Twist Grip Handle – Controls motor speed and ON/OFF.

3 Steering Tension Knob – Adjust to provide the desired steering friction.

4 Twist Grip Friction Collar – Adjust to the desired friction to hold motor speed and telescoping handle length.

5 Direction Switch – Selects Forward or Reverse motor direction.

6 Tilt Button – Press button in to tilt up the motor.

7 Tilt Position Release (T45V models only) – Pull out to release motor from any one of three tilt positions.

8 Set Screws – These screws can be loosened to reposition the twist grip handle for more comfortable reach.

9 Tilt Pin – Adjusts the operating angle of the motor.
WIRING & BATTERIES

BATTERY RECOMMENDATION

The recommended battery for your electric fishing motor is a 12-Volt "Deep-Cycle" battery with an 80 ampere hour rating or higher. Models T45 require two of this type battery.

1  Models T24, T28J, T28E and T33V – These models require a 12-volt DC (direct current) power supply.

2  Model T45V – This model requires a 24-volt DC (direct current) power supply (two 12-volt batteries connected in series).

BATTERY CONNECTIONS

The size of the wire that you use in your boat to operate the electric fishing motor will play a big factor in the performance of your motor. We recommend you install six (6) gauge wire for optimum performance.

Your electric fishing motor battery leads come with clip connectors in case you want to connect your motor directly to the battery. If your boat is equipped with a electrical panel and trolling motor wiring plug, the following steps must be observed.

1. Make sure your boats electrical system is equipped with six (6) gauge wiring between the battery and trolling motor plug.

2. For added protection, we recommend installing a manual circuit breaker in the trolling motor wiring within 72 inches of the battery.

3. Plug and Receptacle must have a minimum 40 ampere rating and be polarized type (one which will not allow accidental reversed polarity connection be made). Remove the ring terminals
WIRING & BATTERIES

BATTERY CONNECTIONS (CONTINUED)

WARNING

Electrical arcing (sparks) near the battery could ignite hydrogen gas and cause the battery to explode. To prevent arcing, make sure the MOTOR is switched to the OFF position before connecting or disconnecting the battery leads.

1 Switch the motor to the OFF position before connecting or disconnecting battery leads.

12 Volt Battery Hook-Up (T24, T28J, T28E and T33V Models)

2 Connect the red battery lead (a) to the positive (+) post of the battery and connect the black battery lead to the (-) post of the battery.

24 Volt Battery Hook-Up (T45V models)

3 For two battery hook-up, connect the black battery lead (c) to the (-) post of battery A. Then connect the red battery lead (d) to the positive (+) post on battery B. Next, connect the (supplied) white jumper wire (e) to the negative (-) post of battery B and the (+) post of battery A.
OPERATION

T24, T28J, T28E AND T33J MODELS

1. Place motor on transom and tighten clamp screws securely.

2. Adjust the tilt pin on T28J, T28E and T33J Models or the tilt angle position on T24 models to set the motor shaft in a vertical position.

3. Loosen the steering tension knob until the motor shaft slides freely. Position the height adjustment clamp so the propeller blades will be submerged 6 to 12 inches (152 to 305 mm) below the water surface.

4. Adjust the steering tension knob to maintain the steering effort you prefer to have at the twist grip handle.

5. Make sure the twist grip handle is in the OFF position and connect the battery leads. Refer to Battery Connections.

6. Turn twist grip handle to forward or reverse direction and select the desired motor speed.
T33V AND T45V MODELS

1. Place motor on transom and tighten clamp screws securely.

2. Loosen the steering tension knob (3) until the motor shaft slides freely. Position the height adjustment clamp so the propeller blades will be submerged 6 to 12 inches (152 to 305 mm) below the water surface.

3. Adjust the steering tension knob to maintain the steering effort you prefer to have at the twist grip handle.

4. Adjust the tilt pin to set the motor shaft in a vertical position.

5. Make sure twist grip handle is in the OFF position and connect the battery leads. Refer to Battery Connections.


7. Adjust the twist grip friction collar to hold motor speed and handle length.
TILTING MOTOR OUT OF WATER

IMPORTANT: Always tilt and secure the electric fishing motor into the boat when 1.) using a main engine to propel the boat or 2.) when trailering your boat. This will prevent possible damage to the electric fishing motor.

T24, T28J, T28E and T33V Models

1. Turn off the motor. Press in the tilt button (a) and tilt motor up and out of the water. Loosen steering friction knob and slide the motor shaft into the boat. Support and secure the shaft and control housing in the boat.

Note – T28J, T28E and T33V Models – These models have a two piece swivel bracket (b) that allow you to swivel the the motor shaft when sliding it into the boat. If this feature is not desired, the screw and nut can be tightened to eliminate swivel.

T45V Models

2. Turn off the motor. Press in the tilt button (c) and tilt motor up to one of the three tilt position. Pull out the tilt position release (d) to advance the motor to the higher two tilt positions. Loosen steering tension knob and slide the motor shaft into the boat. Support and secure the shaft and control housing in the boat.
MAINTENANCE

GENERAL MAINTENANCE

Every electric fishing motor is quality built to provide dependable service. The most important part of a new unit is the electric motor, which is well sealed and should not require maintenance. In the event that a problem should develop in the lower unit, do not attempt to repair the motor yourself. Please take it to an authorized dealer to have the necessary work performed. There are, however, a few items that you can check from time to time to insure maximum performance from your trolling motor.

1. Check behind the propeller after each day of fishing for weeds, fishing line or other debris that may get wrapped behind the propeller.

2. Occasionally lubricate all the pivot points with a non aerosol lubricant. Never use a spray (aerosol) lubricant to grease or oil any part of your unit. Many spray lubricants contain harmful propellants that can cause damage to various parts of your fishing motor.

3. Check tightness of the battery cable connections.

4. Make periodic inspections for loose or corroded wiring connections

5. Always thoroughly rinse your trolling motor with fresh water after use in salt water.

6. Periodically make a visual inspection for tightness of all nuts, bolts and screws.

BATTERY

Recharge batteries after each use. Follow the battery manufacturer’s recommendations for battery maintenance.

FREEZING TEMPERATURE STORAGE

During freezing temperature, when your electric fishing motor is not being used, it should be stored in an area where it will not freeze. Freezing of condensation inside the motor housing can cause the motor magnets to break loose.
OPERATION IN SALT WATER

1. Inspect the corrosion control anode (a) that is installed on the motor shaft. To maintain corrosion protection, always replace the anode before it is completely eroded. Never paint or apply a protective coating on the anode as this will reduce effectiveness of the anode.

PROPELLER

Propeller Removal

Your propeller can be easily removed to check for debris that may accumulate behind the propeller.

2. Turn OFF the motor and disconnect the battery leads from the power source.

3. Hold propeller and remove propeller nut (b). The propeller should pull off. If it does not, hold one blade with one hand and tap on the backside of the opposite blade with a hard, blunt object.

Propeller Installation

4. Locate the drive pin (c) in the propeller shaft. Install propeller into position over the drive pin.

5. Install the propeller nut and tighten firmly.
OPERATION IN SALT WATER

1 Inspect the corrosion control anode (a) that is installed on the motor shaft. To maintain corrosion protection, always replace the anode before it is completely eroded. Never paint or apply a protective coating on the anode as this will reduce effectiveness of the anode.

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Propeller Installation

4 Locate the drive pin (c) in the propeller shaft. Install propeller into position over the drive pin.

5 Install the propeller nut and tighten firmly.
OWNER ASSISTANCE

Local Repair Service

Always return your Thruster electric fishing motor to your local authorized dealer should the need for service arise. Only he has the factory-trained mechanics, knowledge, special tools and equipment and the genuine Quicksilver parts and accessories to properly service your electric fishing motor should the need occur. He knows your product best.

Service Away from Home

If you are away from your local dealer and the need arises for service, contact the nearest authorized dealer. Refer to the Yellow Pages of the telephone directory. If, for any reason, you cannot obtain service, contact the nearest Mercury Marine Service Center following.

Parts and Accessories Inquiries

All inquiries concerning Quicksilver replacement parts and accessories should be directed to your local authorized dealer. The dealer has the necessary information to order parts and accessories for you should he not have them in stock. Only authorized dealers can purchase genuine Quicksilver parts and accessories from the factory. Mercury Marine does not sell to unauthorized dealers or retail customers. When inquiring on parts and accessories, the dealer requires the model and serial number to order the correct parts.

Owner Assistance

Your satisfaction and goodwill are of primary importance to your dealer and to Mercury Marine. If you have a problem or question regarding service, sales, warranty or operation of your electric fishing motor, first contact your dealer. If your concern has not been resolved to your satisfaction, please follow these steps:

STEP ONE – Discuss Your Concern With One Of The Dealership Management Personnel.

Misunderstandings or complaints can be quickly resolved by the dealer. If you are unable to obtain satisfaction, contact the dealership's owner.

(continued on next page)
OWNER ASSISTANCE

Owner Assistance

STEP TWO – If You Require Additional Assistance To Resolve Your Concern, Contact Your Nearest Mercury Marine Service Center.

United States
Mercury Marine
W6250 W. Pioneer Road
P.O. Box 1939
Fond du Lac, WI 54936-1939
Telephone (414) 929-5040

Europe, Middle East, Africa
Marine Power – Europe, Inc.
Parc Industriel de Petit–Rechain
B–4822 Verviers
Belgium
Telephone (32) (87) 31 ± 33 ± 91

Australia, Pacific
Mercury Power International Pty. Ltd.
P.O. Box 80, 132–140 Frankston Road
Dandenong, Victoria 3175
Australia
Telephone (61) (3) 791-5822

Japan
Marine Power International –Japan
No. 27–2 Muramatsu Chisaki–Shinden
Shimizu City
Shizuoka Prefecture
Japan 424
Telephone (81) 543/34–2500

Canada
Mercury Marine Ltd.
1156 Dundas Hwy. E
Mississauga, Ontario
Canada L4Y 2C2
Telephone (416) 270–4481

Mercury Marine Ltd.
8130 Winston Street
Burnaby, B.C.
Canada V5A 2H5
Telephone (604) 420–5630

Mercury Marine Ltd.
2840 Boul le Corbuelier
Ville de Laval, Quebec
Canada H7L 3S1
Telephone (514) 688–8210

Asia
Marine Power International, Ltd.
8 Jalan Kilang Timor
#02–03 Kewalram House
Singapore 0315
Telephone (65) 270–7680

Mexico, Central America, South America, Caribbean
Marine Power International
9350 SW 72nd Street, Suite 100
Miami, Florida 33173
U.S.A.
Telephone (305) 662–8003
OWNER ASSISTANCE

Please bear in mind that the service center will resolve all problems through the dealership using the dealer's facilities, equipment and personnel. This is the reason we request you use the preceding steps in sequence when you have a problem or complaint. Our experience has shown that this procedure is the most expedient and successful to follow to ensure satisfaction to our customers.

To serve you promptly and efficiently the Service Center will need the following information:

1. Your name, address and telephone number.
2. The model and serial number.
3. Your dealer's name and location.
4. Date of purchase.
5. Present hours of operation.
6. Details of problem or complaint.
7. Boat make and size.
8. Normal use and approximate gross load.

STEP THREE – If Your Concern Has Not Been Resolved After Following Steps One And Two, Contact The Mercury Marine Consumer Affairs Department By Mail Or Phone.

United States
Mercury Marine
W6250 W. Pioneer Road
P.O. Box 1939
Fond du Lac, WI 54936–1939
Telephone (414) 929–5797 or 929–5513

Canada
Mercury Marine Ltd.
1156 Dundas Hwy. E.
Mississauga, Ontario
Canada L4Y 2C2
Telephone (416) 270–4481

Other Countries
Contact the nearest
Marine Power International Service Center

The consumer affairs representatives will review all the facts involved. If they feel some further action can be taken, they will contact your dealer to resolve the problem or concern.
WARRANTY REGISTRATION

UNITED STATES AND CANADA ONLY

1. It is important that your selling dealer fills out the Warranty Registration Card completely and mails it to the factory immediately upon sale of the new product.

2. It identifies the name and address of the original purchaser, product model and serial number, and the warranty expiration date. The dealer also certifies that you are the original purchaser and user of the product.

3. Upon receipt of the Warranty Registration Card at the factory, you will be issued a plastic Owner Warranty Registration Card pursuant to terms of the limited warranty coverage, and which is your only valid registration identification. It must be presented to the servicing dealer should warranty service be required. Warranty claims will not be accepted without presentation of this card.

4. A temporary Owner Warranty Registration Card will be presented to you when you purchase the product. It is valid only for 30 days from date of sale while your plastic Owner Warranty Registration Card is being processed. Should your product need service during this period, present the temporary registration card to the dealer. He will attach it to your warranty claim form.

5. Because of your selling dealer's continuing personal interest in your satisfaction, the product should be returned to him for warranty service.

6. If your plastic card is not received within 30 days from date of new motor sale, please contact your selling dealer.

7. The product warranty is not effective until the product is registered at the factory.

Note – Registration lists must be maintained by the factory and dealer on marine products sold in the United States should notification under the Federal Boat Safety Act be required.
WARRANTY REGISTRATION

OUTSIDE THE UNITED STATES AND CANADA

1. It is important that your selling dealer fills out the Warranty Registration Card completely and mails it to the distributor or Marine Power Service Center responsible for administering the warranty registration/claim program for your area.

2. The Warranty Registration Card identifies your name and address, product model and serial number, and the warranty expiration date. The distributor/dealer also certifies that you are the original purchaser and user of the product.

3. A copy of the Warranty Registration Card, designated as the “Purchaser’s Copy”, MUST be given to you immediately after the card has been completely filled out by the selling distributor/dealer. This card represents your factory registration identification, and should be retained by you for future use when required. Should you ever require warranty service on this product, your dealer may ask you for the Warranty Registration Card to verify date of purchase and to use the information on the card to prepare the warranty claim form(s).

4. In some countries, the Marine Power Service Center will issue you a permanent (plastic) Warranty Registration Card within 30 days after receiving the “Factory Copy” of the Warranty Registration Card from your distributor/dealer. If you receive a plastic Warranty Registration Card, you may discard the “Purchaser’s Copy” that you received from the distributor/dealer when you purchased the product. Ask your distributor/dealer if this plastic card program applies to you.

5. For further information concerning the Warranty Registration Card and its relationship to Warranty Claim processing, refer to the “International Warranty.”

IMPORTANT: Product registration records must be maintained by the factory and dealer in some countries by law. It is our desire to have ALL products registered at the factory should it ever be necessary to contact you. Make sure your dealer/distributor fills out the warranty registration card immediately and sends the factory copy to the Marine Power International Service Center for your area.
LIMITED WARRANTY

UNITED STATES AND CANADA ONLY

1. We warrant each new production Thruster Electric Fishing Motor and accessories attached thereto, (hereafter referred to as “Product”) to be free from defects in material and workmanship, but only when the consumer sale is made in the country to which distribution is authorized by us.

2. This warranty shall become effective only upon our receipt of a completed Warranty Registration Card which shall identify the Product so registered by serial number. This warranty shall remain in effect for a period of two (2) years from date of purchase for pleasure use and one (1) year for commercial or rental use.

3. Since this warranty applies to defects in material and workmanship, it does not apply to normal worn parts, adjustments, or to damage caused by: 1) Neglect, lack of maintenance, accident, abnormal operation or improper installation or service; 2) Use of an accessory or part not manufactured or sold by us; or 3) Alteration or removal of parts.

4. Reasonable access must be provided to the product for warranty service. This warranty will not apply to: 1) Haul-out, launch, towing and storage charges, telephone or rental charges of any type, inconvenience, or loss of time or income, or other consequential damages; or 2) Removal and/or replacement of boat partitions or material because of boat design for necessary access to the Product.

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LIMITED WARRANTY

UNITED STATES AND CANADA ONLY

5. Claim shall be made under this warranty by delivering the Product for inspection to a dealer authorized to service the Purchaser’s Product. If purchaser cannot deliver Product to such authorized dealer, he may give notice in writing to the company. We shall then arrange for the inspection and repair, provided such service is covered under this warranty. Purchaser shall pay for all related transportation charges and/or travel time. If the service is not covered by this warranty, purchaser shall pay for all related labor and material, and any other expenses associated with that service. Any Product or parts shipped by purchaser for inspection or repair must be shipped with transportation charges prepaid. The Warranty Registration Card is the only valid registration identification and must be presented at the time warranty service is required. Warranty claims will not be accepted without presentation of the Warranty Registration Card.

6. Our obligation under this Warranty shall be limited to repairing a defective part, or at our option, refunding the purchase price or replacing such part or parts as shall be necessary to remedy any malfunction resulting from defects in material or workmanship as covered by this Warranty. We reserve the right to improve the design of any Product without assuming any obligation to modify any Product previously manufactured.

7. ALL INCIDENTAL AND/OR CONSEQUENTIAL DAMAGES ARE EXCLUDED FROM THIS WARRANTY. WARRANTIES OF MERCHANTABILITY AND FITNESS ARE EXCLUDED FROM THIS WARRANTY. IMPLIED WARRANTIES ARE LIMITED TO THE LIFE OF THIS WARRANTY. SOME STATES DO NOT ALLOW LIMITATIONS ON HOW LONG AN IMPLIED WARRANTY LASTS OR THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE LIMITATION OR EXCLUSIONS MAY NOT APPLY TO YOU.

8. This warranty gives you specific legal rights, and you may also have other legal rights which vary from state to state.
LIMITED WARRANTY
OUTSIDE THE UNITED STATES AND CANADA

1. We warrant each new production Thruster Electric Fishing Motor and accessories attached thereto, (hereafter referred to as "Product") to be free from defects in material and workmanship, but only when the consumer sale is made in the country to which distribution is authorized by us. This warranty shall remain in effect for a period of two (2) years from date of purchase for pleasure use and one (1) year for commercial or rental use.

2. Since this warranty applies to defects in material and workmanship, it does not apply to normal worn parts, adjustments or to damage caused by: 1) Neglect, lack of maintenance, accident, abnormal operation or improper installation or service; 2) Use of an accessory or part not manufactured or sold by us; or 3) Alteration or removal of parts.

3. Reasonable access must be provided to the product for warranty service. This warranty will not apply to: 1) Haul-out, launch, towing and storage charges, telephone or rental charges of any type, inconvenience, or loss of time or income, or other consequential damages; or 2) Removal and/or replacement of boat partitions or material because of boat design for necessary access to the Product.

4. Claim shall be made under this warranty by delivering the Product for inspection to a Dealer authorized to service the Product. If purchaser cannot deliver Product to such authorized Dealer, he may give notice in writing to the nearest Marine Power Service Office or Distributor. The Marine Power Service Office or Distributor shall then arrange for the inspection and repair, provided such service is covered under this warranty. Purchaser shall pay for all related transportation charges and/or travel time. If the service is not covered by this warranty, purchaser shall pay for all related labor and material and any other expenses associated with that service. Any Product or parts shipped by purchaser for inspection or repair must be shipped with transportation charges prepaid.

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LIMITED WARRANTY
OUTSIDE THE UNITED STATES AND CANADA

5. Purchaser must provide "proof of purchase" and substantiate "date of purchase" by presenting the "Purchaser's Copy" of the "Warranty Registration Card" or the plastic "Warranty Registration Card" to the dealer authorized to service the Product. If either of these items is not available, purchaser must provide a copy of the original "Bill of Sale" (Sales Contract) for the product to be serviced. Warranty Claims will not be accepted until adequate "proof of purchase" is presented by purchaser and the "date of purchase" has been substantiated.

6. Our obligation under this Warranty shall be limited to repairing a defective part, or at our option, refunding the purchase price or replacing such part or parts as shall be necessary to remedy any malfunction resulting from defects in material or workmanship as covered by this Warranty. We reserve the right to improve the design of any Product without assuming any obligation to modify any Product previously manufactured.

7. ALL INCIDENTAL AND/OR CONSEQUENTIAL DAMAGES ARE EXCLUDED FROM THIS WARRANTY. WARRANTIES OF MERCHANTABILITY AND FITNESS ARE EXCLUDED FROM THIS WARRANTY. IMPLIED WARRANTIES ARE LIMITED TO THE LIFE OF THIS WARRANTY. SOME COUNTRIES DO NOT ALLOW LIMITATIONS ON HOW LONG AN IMPLIED WARRANTY LASTS OR THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE LIMITATION OR EXCLUSIONS MAY NOT APPLY TO YOU.

8. This warranty gives you specific legal rights, and you may also have other legal rights which vary from country to country.
TRANSFERRING WARRANTY

The product warranty is transferable to a subsequent purchaser, but only for the remainder of the unused portion of the limited warranty. This will not apply to products used for commercial applications.

Direct Sale By Owner

The second owner can be registered as the new owner and retain the unused portion of the limited warranty by sending the former owner's plastic Owner Warranty Registration Card and a copy of the bill of sale to show proof of ownership. In the United States and Canada, mail to:

Mercury Marine
W6250 W. Pioneer Road
P.O. Box 1939
Fond du Lac, WI 54936–1939
Attn: Warranty Registration Department

A new Owner Warranty Registration Card will be issued with the new owner's name and address. Registration records will be changed on the factory computer registration file.

There is no charge for this service.

For products purchased outside the United States and Canada, contact the distributor in your country, or the Marine Power International Service Center closest to you.